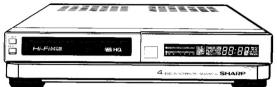
## SHARP

# SERVICE MANUAL

S80G6VC-H870L



**VHS VIDEO CASSETTE RECORDER** 

# VC-H870U/C MODELS VC-8870U/C

In the interests of user-safety (Required by safety regulation in some countries) the set should be restored to its original condition and only parts identical to those specified should be used.

This Service Manual describes only the procedures of adjustments commonly specified. For more details, please refer to the Adjustment Guide.

### CONTENTS 1. GENERAL INFORMATIONS ..... FEATURES ..... 4 SPECIFICATIONS ..... 4 4-12 LINEAR AUDIO BIAS CURRENT ...... 16 LOCATION OF MAJOR COMPONENTS AND CONTROL ..... 5 4-14 ERASE VOLTAGE AND OSCILLATION 2. DISASSEMBLY OF MAJOR BLOCKS ..... FREQUENCY ...... 16 3. MECHANICAL ADJUSTMENT AND MASTER CAM 4-15 LINEAR AUDIO RECORD LEVEL CHECK...... 17 REPLACEMENT ..... 7 4-16 RF AGC ...... 17 HOW TO RUN MECHANISM WITHOUT CASSETTE ..... FAST FORWARD BACK TENSION CHECK ...... REWIND BACK TENSION CHECK ...... 7 VSR BACK TENSION CHECK ...... 8 4-21 FM CARRIER FREQUENCY OF HI-FI AUDIO ....... 18 3-5 PLAYBACK BACK TENSION CHECK/ 4-22 DEVIATION OF HI-FI AUDIO ADJUSTMENT ..... RETAINING GUIDE HEIGHT ADJUSTMENT ...... 9 4-23 DEVIATION OF HI-FI AUDIO 3-7 REVERSE GUIDE HEIGHT ADJUSTMENT ...... 10 (Using an AC millivoltmeter) ...... 19 A/C HEAD POSITION ADJUSTMENT ..... 10 3-8 4-24 BPF FREQUENCY OF HI-FI AUDIO REPLACEMENT OF MASTER CAM ...... 11 (Using a spectrum analyzer) ...... 19 4. ELECTRICAL ADJUSTMENT ...... 12 4-25 BPF FREQUENCY OF HI-FI AUDIO HEAD SWITCHING POINT ...... 12 4-2 SLOW TRACKING PRESET ..... 13 4-27 CHECKING OF HI-FI AUDIO HSP ...... 20 VIDEO E-E LEVEL ...... 13 4-28 LEVEL METER ...... 20 6. CIRCUIT DIAGRAMS AND PWB FOIL PATTERN ....... 35 4-7 PLAYBACK Y-GAIN ..... 14 7. REPLACEMENT PARTS LIST ...... 57 FM CARRIER FREQUENCY AND DEVIATION ...... 14 8. EXPLODED VIEW OF MECHANICAL PARTS ........................ 66 Y/C RECORD CURRENT ..... 15 9. PACKING OF THE SET ...... 70

### SHARP ELECTRONICS CORPORATION

Service Headquarters: Sharp Plaza, Mahwah, New Jersey 07430-2135 Phone; (201) 512-0055

### SHARP ELECTRONICS OF CANADA LTD.

335 Britannia Road East Mississauga, Ontario L4Z 1W9 Canada

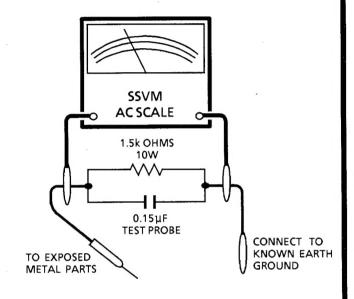
### IMPORTANT SERVICE NOTES

### BEFORE RETURNING THE VIDEO CASSETTE RE-CORDER

Before returning the video cassette recorder to the user, perform the following safety checks.

- Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the video cassette recorder
- Inspect all protective devices such as non-metallic control knobs, insulating materials, cabinet backs, adjustment and compartment covers or shields, isolation resistor/capacitor networks, mechanical insulators etc.
- To be sure that no shock hazard exists, check for current in the following manner.
- Plug the AC line cord directly into a 120 volt AC outlet (Do not use an isolation transformer for this test).
- Using two clip leads, connect a 1.5k ohm, 10watt resistor paralleled by a 0.15µF capacitor in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit.
- Use an SSVM or VOM with 1000 ohm per volt, or higher, sensitivity or measure the AC voltage drop across the resistor (See Diagram).
- Move the resistor connection to earth exposed metal part having a return path to the chassis (antenna, metal cabi-net, screw heads, knobs and control shafts, etc.) and measure the AC voltage drop across the resistor, Reverse

the AC plug on the set and repeat AC voltage measurements for each exposed part. Any reading of 0.45V rms (this corresponds to 0.3mA rms AC.) or more is excessive and indicates a potential shock hazard which must be corrected before returning the video cassette recorder to the owner.



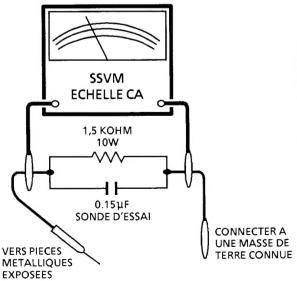
### NOTES DE SERVICE IMPORTANTES

### **AVANT DE RENDRE LE MAGNETOSCOPE**

Avant de rendre le magnétoscope à l'utilisateur, effectuer les vérifications de sécurité suivantes.

- Vérifier toutes les gaines de fil pour être sûr que les fils ne sont pas pincés ou que le matériel n'est pas coincé entre le châssis et les autres pièces métalliques dans le magnétoscope.
- Vérifier tous les dispositifs de protection tels que les boutons de commande non métalliques, les matériaux d'isolement, le dos du coffret, les couvercles de compartiment et ajustement ou les boucliers, les réseaux de résistance / condensateur d'isolement, les isolateurs mécaniques, etc.
- Pour être sûr qu'il n'y a aucun risque de choc électrique, vérifier le courant de la manière suivante.
- Brancher le cordon d'alimentation secteur directement dans une prise de courant de 120 volts. (Ne pas utiliser de transformateur d'isolement pour cet essai).
- Utiliser deux fils à pinces et connecter une résistance de 10 watts 1,5 kohm en parallèle avec un condensateur de 0,15 µF en série avec des pièces du coffret métallique exposées et une masse de terre connue telle qu'un tuyau ou un conduit d'eau.
- Utiliser un SSVM ou VCM avec une sensibilité de 1000 ohms par volt ou plus ou mesurer la chute de tension CA entre la résistance (voir diagramme).
- Déposer la connexion de la résistance à la pièce

métallique exposée à la terre ayant un parcours de retour au châssis (antenne, coffret métallique, têtes de vis, boutons et arbres de commande, etc.) et mesurer la chute de tension CA entre la résistance. Inverser la fiche CA sur l'appareil et répéter les mesures de tension CA pour chaque pièce exposée. Toute lecture de 0,45 Vrms (ceci correspond à 0,3 mArms CA) ou plus est excessive et signale un danger de choc qui doit être corrigé avant de rendre le magnétoscope à son propriétaire.



WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.



RISK OF ELECTRIC SHOCK DO NOT OPEN



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.



This symbol warns the user of uninsulated voltage within the unit that can cause dangerous electric shocks.



This symbol alerts the user that there are important operating and maintenance instructions in the literature accompanying

### CAUTION





This symbol mark means following. For continued protection against fire hazard replace only with same type fuses F901 (1.6A, 125V) and F902 (2.5A, 125V).

ATTENTION:

POUR REDUIRE LES RISQUES D'INCENDIE OU DE CHOC ELECTRIQUE, NE PAS EXPOSER CET APPAREIL A LA PLUIE OU A L'HUMIDITE.



### TENTION

RISQUE DE CHOC ELECTRIQUE NE PAS OUVRIR



ATTENTION:

AFIN DE REDUIRE LES RISQUES DE CHOC ELECTRI-QUE, NE PAS RETIRER LE COUVERCLE, AUCUN ORGANE INTERNE NE PEUT ETRE REPARE PAR L'UTI-LISATEUR. CONFIER L'APPAREIL A UN DEPANNEUR QUALIFIE



Ce symbole signale à l'utilisateur la présence d'une tension non isolée à l'intérieur de l'appareil qui peut être la cause de secousses électriques dangereuses.



Ce symbole avertit l'utilisateur que des instructions importantes relatives à l'utilisation et à l'entretien se trouvent dans le manuel accompagnant l'appareil.

### PRECAUTION:





Ce symbole signifie que: pour une protection continue contre les risques d'incendie, ne remplacer qu'avec des fusibles du même type, F901 (1,6A, 125V) et F902 (2,5A, 125V).

# 1. GENERAL INFORMATIONS 1-1 FEATURES

- 1. Part-Time Full Loading System for Instant Playback/Record
- 2. H. Q. System for Better Resolution and Color Reproduction.
- 3. Double Comb Filter for Crisper, Cleaner Pictures.
- 4. 155 CH. Cable Ready with Frequency Synthesizer Tuning System.
- Built-in 1-year, 8-Event or Daily and Weekly Programmable Timer 12-Hours AM/PM Indication Fluorescent Display Clock.
- 6. 56-Key Infrared Remote Control.
- 7. On-Screen Display for Setting/Checking Programing and Checking Operation Modes.

- 8. Blue Screen Noise Elimination Function.
- 9. Simple Recording Timer with Auto Return.
- Automatic TV/VCR Outputs Signal Selector (VCR Play Mode Preference).
- 11. Built-in DEW Warning indicator and DEW Sensor.
- 12. Automatic Playback Function.
- 13. High speed Video Search.
- 14. Random repeat function.
- 15. VHS Hi-Fi Stereo Sound Recording and playback.
- 16. Automactic Head Cleaning System

### 1-2 SPECIFICATIONS

1) Recording sytem

Format: VHS NTSC standard

Luminance signal: FM recording

Chroma signal: Low frequency converted direct recording

Color sytem: NTSC

Number of video head: 4

Tape speed: SP (33.35mm/sec.)

LP (16.67mm/sec.) EP (11.12mm/sec.)

2) Video signal

Input level: 0.5~2.0Vp-p, 75 ohm Unbalanced

Output level: 1.0Vp-p, 75 ohm Unbalanced

Horizontal resolution: 230 lines (SP mode) Signal to noise ratio: 45dB (SP mode)

3) Audio signal

Input level: - 8dBs (309mVrms, 47k ohm)
Output level: - 8dBs (309mVrms, 1k ohm)

Frequency response: 80Hz~10kHz (SP mode linear), 20Hz~20kHz (Hi-Fi mode)

Signal to noise ratio: 43dB (SP mode linear), 74dB (Hi-Fi mode)

Wow and flutter: 0.3% max. (SP mode), 0.4% max. (LP mode), 0.5% max. (EP mode),

0.005% max. Wrms (Hi-Fi mode) with T-120 tape

4) Receiving channel

VHF: Channels 2~13 UHF: Channels 14~69

CATV: Channels 02~99 (STANDARD), 01~99 (HRC/IRC)

Antenna input Impedance: VHF/UHF; 75 ohm

5) Others

Fast forward/Rewind time: Within 5 minutes with T-120 cassette

Power source: 120V, 60Hz

Power consumption: 29W

Allowable ambient temperature: 5°C to 40°C (41°F to 104°F)

Operating humidity: below 80% RH

Dimensions: 43 (W), 34.8 (D), 8.9 (H) cm

(16-15/16, 13-11/16, 3-1/2 inches)

Weight: 6.1kg (13.4lbs.)

Accessories included: Infrared remote control, Battery (2 pcs.)

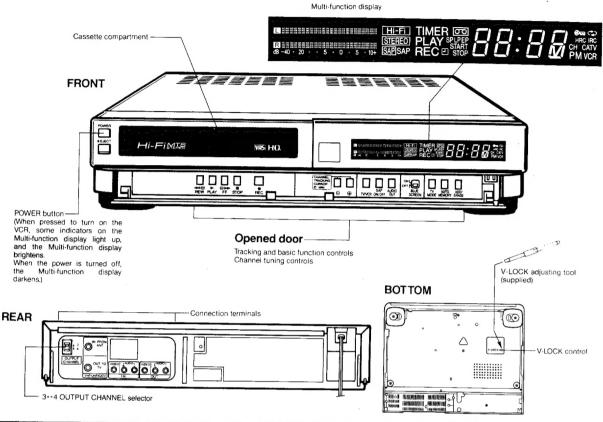
Operation manual, Registration card

75 ohm round coaxial cable, V-Lock adjusting tool

Note: Specifications may be changed for improvement without notice.

### 1-3 LOCATION OF MAJOR COMPONENTS AND CONTROL

### MAJOR COMPONENTS OF YOUR VCR



POWER TW/NDEC

O

o'

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• STANDBY

Ö D Ö

Ю

555

SHARP

O

O O O PROG

8

ON SCREE

GUIDE

CANCEL SPILER

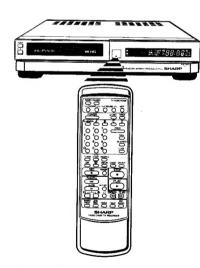
PLAY

REW FF E

•

### REMOTE CONTROL

The Remote Control lets you operate the VCR at a distance. It has all the major controls necessary for turning on/off your VCR, viewing the TV, changing the channels and playing back or recording a video cassette. Just aim the front of th Remote Control at your VCR and press the control buttons as you would on your VCR.



### **Battery Installation**



Install the batteries included with the VCR

- Slide the battery cover out.
- Insert the batteries, matching their polarities ( + and ) to the markings inside the Remote Control.
- Replace the cover.

Replace the cover.
If the Remote Control does not operate fails to function normally, replace the bateries. The Remote Control operates on two "AAA" 1.5 volt batteries, available at electronics and camera stores.

POWER button:

If the power is turned off when the timer is set, the timer standby mode is engaged. If the power is turned on during the timer standby mode, the timer standby mode is disengaged. gaged

- Numbered buttons:

  Used to select the channel.

  Used to set the clock and timer with On Screen Dis-

- or section of the clock and timer with On Screen Display.

  Used to change the channel up or down in TV mode.

  Used to adjust the TRACK-ING while playing the tape or variable slow motion mode.

  Used to move the cursor forwards/backwards on the menu screen.

  Used to change the minutes setting while setting the Simple Recording Timer.

  TV MODE button:

### TV MODE button: • Used to select a TV mode

- AUTO MEMORY button:
- Used to select the AUTO MEMORY mode.
- SAP button:

   Used to select the SAP mode. AUDIO OUT button: Used to select the Audio Output mode.
- REC button: - Used to record a program.
   If you press it twice, the
   VCR will enter the Simple Recording Timer mode

### PAUSE/STILL button -

- SLOW (()/+) button:

   (()/1) button is used to change the speed of slow playback.
- TAMPER PROOF button:

   Used to lock any selected mode.
- (AUTO) ZERO BACK button

   Used to rewind or forwar
  the tape to the counte
  '0000' point.

- This system Remote Control buttons (operate SHARP TVs\*)

  This system Remote Control can operate the following SHARP television sets (equipped with remote control units).

  Any model produced after 1985

  Any K-series model.
- Any K-series model (produced during 1985)

EJECT button

### TV/VCR button

- Favorite channel (Direct CH MEMORY) buttons
- PROG button: Used to select the menu screen
- CALL button: Used to check the program contents.

### ON SCREEN button:

### Used to change the On Screen Disnlan

### GUIDE button:

- Used to display the OSD Instruction Coach
   ADD/ERASE button:
   Used to erase unwanted channels from the memory or to add new channels to the memory.
- DISPLAY button: Used to change the display. (CLOCK-CHANNEL- COUNTER)

### CANCEL button:

- CANCEL button:

  \*Used to reset the tape counter when the tape counter is displayed

  \*Used to cancel the Random Repeat mode

  \*Used to cancel the Random Repeat mode

  \*Used to cancel the Simple Recording Timer when the start or stop time of the Simple Recording Timer is displayed on the Multi-function display or on the TV screen

sion or any other Sharp tele-vision produced earlier than 1984.

SP/LP/EP button: • Used to select the tape speed.

### STOP button

-PLAY button

SKIP SEARCH button: • Used to start the skip search. F. BACK (FLASHBACK) button:

### Used to recall the channel previously viewed

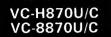
REW button

- ×2 button: Used to se ect the Double Speed Playback mode
- REPEAT (RANDOM REPEAT) button: · Used to playback a desired scene repeatedly

### F. ADV. button:

. Used to select the Frame Advance mode

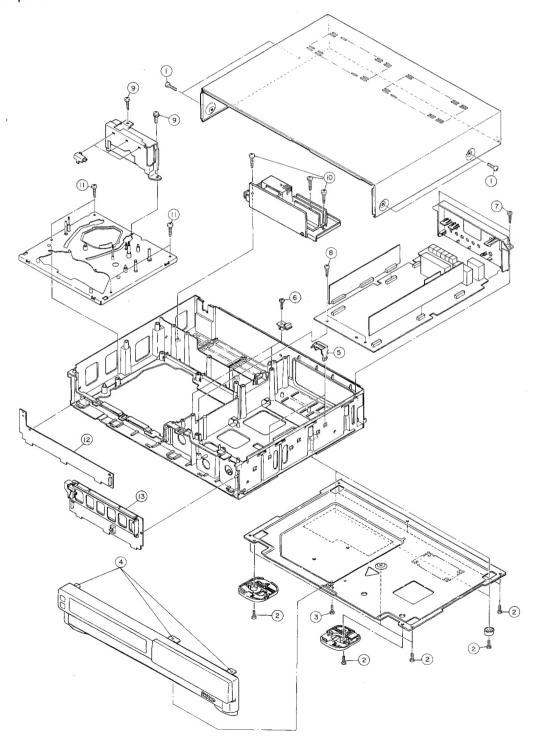
STANDBY button: • Used to set start time of the Simple Recording Timer.



### 2. DISASSEMBLY OF MAJOR BLOCKS

- 1. Remove 4 screws ① to remove the upper cabinet.
- 2. Remove 10 screws ② to remove bottom panel.
- 3. Remove screw 3.
- 4. Unlatch latches @ to detach the front panel.
- 5. Remove Y/C PWB holders (5).
- 6. Remove 2 screws © first and then the Hi-Fi PWB holders.
- 7. Remove 2 screws ⑦ to remove the antenna terminal plate.

- 8. Remove 2 screws ® to remove the main PWB.
- 9. Remove 2 screws <sup>(9)</sup> to remove the head amp PWB.
- 10. Remove 3 screws ① to remove the power unit.
- 11. Remove 4 screws (1) to remove the mechanism chassis.
- 12. Unfasten clips (12) to remove the operation PWB.
- 13. Unfasten clips (13) to remove the timer PWB.



# 3. MECHANICAL ADJUSTMENT/AND MASTER CAM REPLACEMENT

(Refer to the VCR TECHNICAL MANUAL (1990 Vol. 1) for more details not covered in this service manual.)

# 3-1 HOW TO RUN MECHANISM WITHOUT CASSETTE

It is possible to run the mechanism without cassette by taking the following procedure. (See Figure 1-1)

- (1) Unplug the AC plug from AC outlet if it is connected.
- (2) Unhook the cassette loading belt 1.
- (3) Disconnect the full flat cable ②.
- (4) Remove 2 red screws ③.
- (5) Remove the side stabilization bar ④ by removing one screw.
- (6) Slide the cassette housing assembly backward a little, lift and remove it.
- (7) Reconnect the AC plug and press the POWER button to turn on.
- (8) Press the tape operation button desired. **Note:**

Since there is no reel pulse generated in the REW and VSR modes, the take-up reel should be rotated once every 3 to 4 seconds in order to keep running.

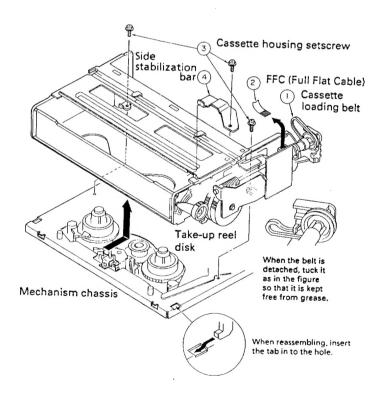


Figure 1-1

# 3-2 FAST FORWARD BACK TENSION CHECK

(Using torque gauge)

- (1) Remove the cassette housing. (See section 4-1.)
- (2) Place the torque gauge securely onto the supply reel.
- (3) Press the FF (Fast Forward) button.
- (4) Slowly rotate the torque gauge clockwise and read the torque.
- (5) Check that the torque is 15 ± 5g · cm.
  (If the torque is out of specified value, check if the brake pad is properly applied to the supply reel.)

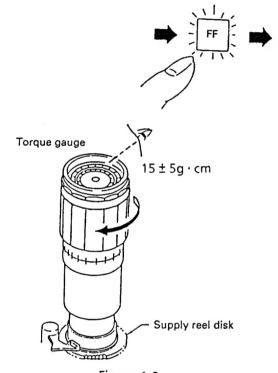
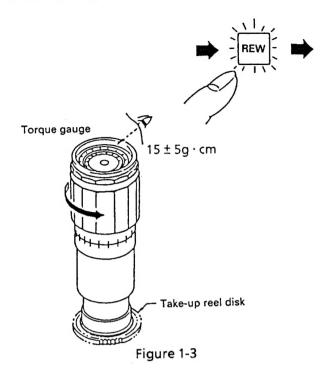


Figure 1-2

# 3-3 REWIND BACK TENSION CHECK (Using torque gauge)

- (1) Remove the cassette housing assembly. (See section 3-1.)
- (2) Place the torque gauge securely onto the takeup reel.
- (3) Press the REW button.
- (4) Slowly rotate the torque gauge counterclockwise and read the torque. (See Note in section 3-1.)
- (5) Make sure that the back tension is  $15 \pm 5g \cdot cm$ . (If the torque is out of specified value, check if the brake pad is properly applied to the take-up reel.)



# 3-4 VSR (Video Search Reverse) BACK TENSION CHECK (Using torque gauge)

- (1) Remove the cassette housing assembly. (See section 3-1.)
- (2) Place the torque gauge securely onto the takeup reel.
- (3) Press the PLAY button and press the REW button to set the unit in VSR mode.
- (4) Slowly rotate the torque gauge counterclockwise and read the torque. (See Note in section 3-1.)
- (5) Make sure that the torque is 45 ± 20g ·cm.

### Note:

If the torque is out of specified value, check if the brake pad is properly applied to the take-up reel.

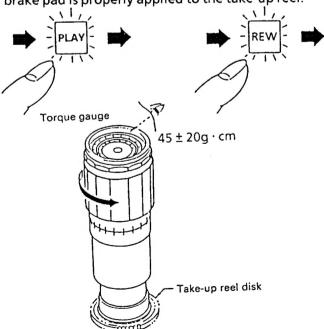
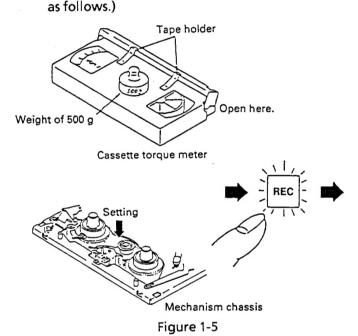


Figure 1-4

### 3-5 PLAYBACK BACK TENSION CHECK/ ADJUSTMENT

There are 2 ways to check the back tension, A and B as follows.

- A. By using a torque cassette (See Figures 1-5 and 1-6.)
- (1) Remove the cassette housing assembly. (See section 3-1.)
- (2) Place the torque cassette on reel tables. Place a weight of approx 500g (or 1 lb.) on the torque cassette or press the cassette lightly with the finger so that the torque cassette is kept in place.
- (3) Press the PLAY button to set the unit in playback mode.
- (4) Read the torque and make sure it is between 23g-cm to 28g-cm.(If the torque is out of specified value, adjust it



### **ADJUSTMENT**

- (1) Lift the tip of the tension spring hook plate and turn it to the next notch (Hole A or Hole B). (The Hole A is for more tension and Hole B is for less tension.)
- (2) Make sure that the playback back tension is within the specified value (23g-cm to 28g-cm).

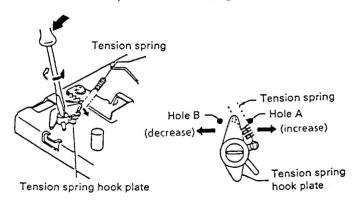


Figure 1-6

- B. By using tape tension meter (Tentelometer)
- (1) Insert a cassette and play it.
- (2) Place the tape tension meter in the middle of the full erase head and the guide roller A as shown in Figure 1-7.
- (3) Read the torque and make sure it is between 23g and 28g.
  - (If the torque is out of specified value, adjust it as mentioned above.)

### Note:

Be careful not to touch the full erase head or upper drum with the tape tension meter.



- (1) Place the retaining guide height adjustment jig (Part code: JIGGH-F18) as shown in Figure 1-8 (a).
- (2) Adjust the height of the retaining guide by turning the nut so that no space is visible between the jig and the lower flange of the retaining guide as shown in Figure 1-8 (b).

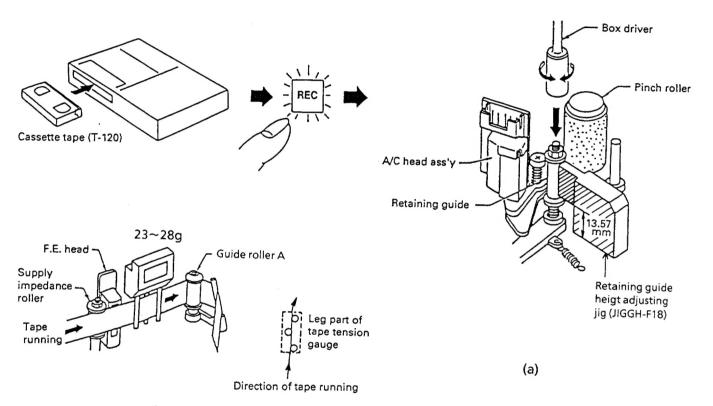


Figure 1-7

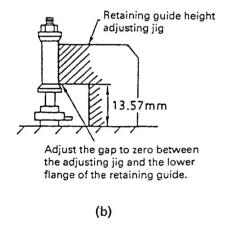


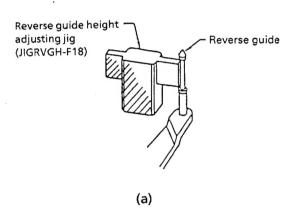
Figure 1-8

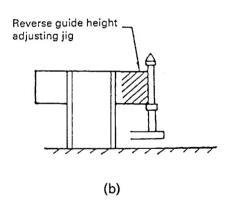
### 3-7 REVERSE GUIDE HEIGHT ADJUSTMENT

- (1) Place the reverse guide height adjustment jig (Part code: JIGRVGH-18) as shown in Figure 1-9 (a) and check that no space is visible between the lower flange of the reverse guide and the lower edge of the jig as shown in Figure 1-9 (b).
- (2) To readjust the height of the reverse guide, remove the cut washer located underneath the guide. Lift the guide out, and insert the washer(s) to produce the proper height as shown in Figure 1-9 (c).

(Use more than 1 washer if necessary. Thicknesses of the available washers are 0.13 mm, 0.25 mm, 0.4 mm and 0.5 mm.)

Reinstall as per the diagram and check the height again.





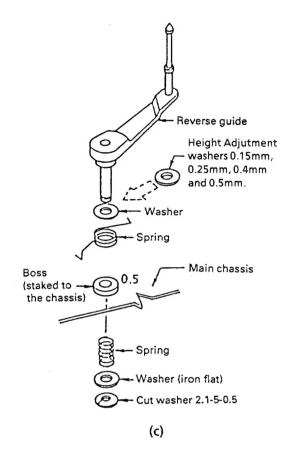


Figure 1-9

### 3-8 A/C HEAD POSITION ADJUSTMENT

- (1) Connect the oscilloscope to pin (9) of CA connector located on the Y/C PWB.
- (2) Play the alignment tape (Part code: VROATSV).
- (3) Press both tracking buttons at the same time to set the tracking in center. (Tracking buttons are located behind the front panel.)
- (4) Turn the X-position adjustment nut with a flat screw driver for maximum amplitude of the FM envelope.
- (5) Check flatness of the FM envelope and timing of head switching point. (See the electrical adjustment, section 4-1.)

### Note:

If the FM envelope is not flat, check the height of the guide roller (See the VCR TECHNICAL MANUAL 1990 Vol. 1)

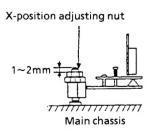


Figure 1-10

### 3-9 REPLACEMENT OF MASTER CAM

### **REMOVAL**

- (1) Remove the cassette housing assembly. (See step 3-1.)
- (2) Remove the loading motor block assembly by removing 3 screws.
- (3) Remove the E-ring ①. (See Figure 1-11)
- (4) Pull out the pinch roller lever @ from the shaft.
- (5) Pull out the master cam 3 upward.

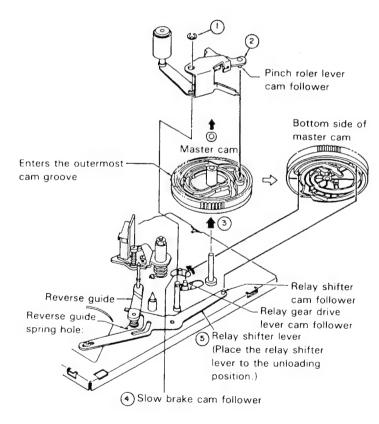


Figure 1-11

### REASSEMBLY

- (1) Pull the tape loading guide rollers to unloading position.
- (2) Set the relay shifter lever ⑤ in center click position.
- (3) Apply grease on the new master cam and place it on the shaft with the "flat key" of the master cam facing front.
- (4) Shift the Slow brake cam follower @ in the direction of arrow. Lightly press the master cam with your finger and turn it about 30 degrees counterclockwise so that the master cam falls down into position.
- (5) Turn the master cam about 90 degrees counterclockwise to the unloading position and place the pinch roller lever ass'y ② with its pin riding in the outer groove on the master cam, then secure it with the E-ring ①.
- (6) Turn the master cam from one end to another by hand and make sure all levers are smoothly driven by the master cam.
  Notes:

# If pins are positioned in the wrong groove, the master cam and levers may be damaged when the loading motor is energized.

- (7) Turn the master cam counterclockwise to its full extent.
- (8) Align the mechanical position switch on the loading motor block assembly so that the timing marks (2 triangles) meet.
- (9) Put the loading motor block assembly in place and tighten the 3 screws.
- (10) Install the cassette housing assembly, tighten the 2 screws and reconnect the flat cable.



### 4. ELECTRICAL ADJUSTMENT

### **Notes**

(1) Before the adjustment:

Electrical adjustments discussed here are often required after replacement of electronic components and mechanical parts such as video heads. Check that the mechanism and all electric components are in good working condition prior to the adjustment, otherwise adjustments may not be completed.

- (2) Instruments required:
  - O Color monitor TV
  - Oscilloscope
  - NTSC Pattern generator
  - Frequency counter
  - Alignment tape (VROATSV)
  - Hi-Fi alignment tape (VROATFPS)
  - Blank video cassette
  - Oconnector (QCNW-6444GEZZ)
  - (

    AC milli-voltmeter)

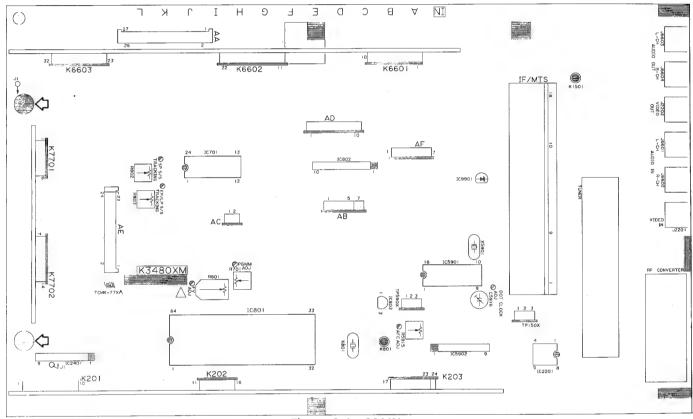


Figure 2-1 MAIN

### **4-1 HEAD SWITCHING POINT**

Measuring instrument	Oscilloscope
Mode	Playback
Cassette	Alignment tape (VROATSV)
Test point	TP502, VIDEO OUT jack
Control	R701
Specification	6.5 ± 0.5H

(1) Connect a dual trace oscilloscope to test point TP502 located on the Y/C PWB and the VIDEO OUT jack. (Triggered on TP502)

- (2) Play the alignment tape.
- (3) Press both tracking control buttons at the same time to set the tracking in center.
- (4) Adjust R701 so that the edge of the head switching pulse is 6.5H (lines) ahead of the vertical sync as shown in Figure 2-2.

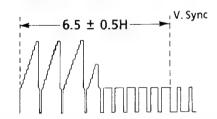


Figure 2-2

### **4-2 SLOW TRACKING PRESET**

Measuring instrument	Monitor TV
Mode	Playback
Cassette	Self-recorded tape (See Note ① below.)
Control	R802 (SP), R803 (LP, EP)
Specification	Minimum noise on monitor screen

- Have the unit receive a TV signal, or feed the video signal to the VIDEO IN jack. (See Note @ below)
- (2) Set the tape speed in SP mode (in LP/EP mode for R803) by using the remote control and record the signal on tape.
- (3) Rewind and play the tape where signal was recorded in above step.
- (4) Press the SLOW button on the remote control, and press both tracking control buttons at the same time to set the slow tracking at the center.
- (5) Look the monitor screen and adjust R802 (R803 for LP, EP) so that the noise disappears from the screen.
- (6) Play the tape a few seconds then press the SLOW button again and make sure there is no noise in the screen.

### Note:

- ① Self-recorded tape means a cassette whose program was recorded by the unit being adjusted.
- When the video signal is fed to VIDEO IN jack, select the channel "00" to set the VCR in the A/V mode.

### 4-3 FV (False Vertical Sync) OF STILL PIC-TURE

Measuring instrument	Monitor TV
Mode	Still Playback
Cassette	Self-recording tape (SP / LP, EP) (See above Note)
Control	R801
Specification	No vertical jitter of picture

- (1) Play a cassette which was recorded by the unit in SP mode.
- (2) Press the PAUSE / STILL button on the remote control to freeze the picture.
- (3) Adjust R801 so that the vertical jitter of the picture is minimized.
- (4) Play and freeze the self-recorded tape in LP, EP mode and make sure vertical jitter of the picture is not noticeable.

### Note:

The best position of R801 depends on the exact monitor TV. R801 is a user-adjustable control by using the V-Lock adjustment tool through a hole on the bottom cover of the unit.

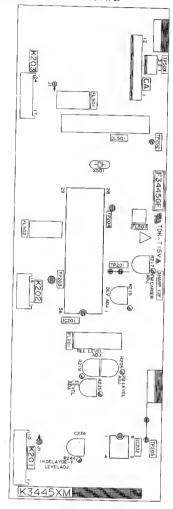


Figure 2-3

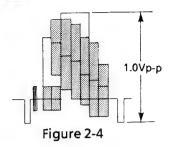
### 4-4 VIDEO E-E LEVEL

Measuring instrument	Oscilloscope
Mode	Stop or Record
Input signal	EIA color bar (1.0Vp-p)
Test point	VIDEO OUT jack
Control	R235
Specification	1.0V ± 0.04 Vp-p

- (1) Connect a 75 ohm resistor to the VIDEO OUT jack and hook the oscilloscope across this resistor. (See Note below.)
- (2) Feed the color bar signal to the VIDEO IN jack in the A/V mode.
- (3) Adjust R235 so that the signal amplitude is 1.0 Vp-p as shown in Figure 2-4.

### Note:

If the terminating resistor is missing, the signal amplitude will be doubled.



### **4-5 RECORDING LEVEL**

Measuring instrument	Oscilloscope (100 mV/div, 10 or 20 µsec/div)
Mode	Stop or Record
Input signal	EIA color bar (1.0Vp-p)
Test point	TP201
Control	R219
Specification	500 mV

- (1) Connect an Oscilloscope to TP201.
- (2) Select channel "0" (A/V input mode) and feed the color bar signal to the VIDEO IN jack.
- (3) Adjust R219 so that the signal amplitude between sync tip and 100% white is 500mV as shown in Figure 2-5.

### Note:

The white clip will be 188~190% if it is 500 mV in five devided readings in the range of 100 mV/div between sync tip and 100% white.

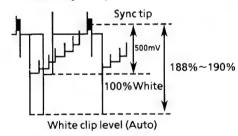


Figure 2-5

### 4-6 1H DELAYED PB-Y GAIN

Measuring instrument	Oscilloscope
Mode	Playback
Cassette	Alignment tape (VROATSV)
Test point	TP203
Control	R244
Specification	Minimum video signal component

- (1) Connect the Oscilloscope to TP203.
- (2) Play the alignment tape.
- (3) Adjust R244 so that the video signal is cancelled. (2 horizontal lines unit at the center.)

### 4-7 PLAYBACK Y-GAIN

Measuring instrument	Oscilloscope
Mode	Playback
Cassette	Alignment tape (VROATSV)
Test point	VIDEO OUT jack
Control	R205
Specification	1.0V ± 0.04 Vp-p

- (1) Make sure that R217 (Step 4-8, FM CARRIER) has been correctly adjusted otherwise this adjustment may not be completed.
- (2) Connect a 75 ohm resistor to the VIDEO OUT jack and connect an oscilloscope across this resistor.
- (3) Play the color bar portion of the alignment tape and adjust R205 so that the signal amplitude is measured 1.0 Vp-p on the oscilloscope as shown in Figure 2-6.

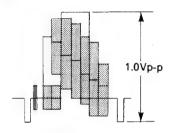


Figure 2-6

### 4-8 FM CARRIER FREQUENCY AND DEVI-ATION

Measuring instrument	Frequency counter, Oscilloscope
Mode	Record/Playback
Input signal	EIA color bar (1 Vp-p)
Test point	TP202
Controls	R217, R215
Specifications	3.40 ± 0.05 MHz, 1.0 ± 0.04 Vp-p

- (1) Make sure that R235 (E-E level) and R219 (Recording level) have been correctly adjusted.
- (2) Connect a 75 ohm terminating resistor to the VIDEO OUT jack and connect an oscilloscope across this resistor.
- (3) Connect a frequency counter to TP202.
- (4) Place the unit in TV mode (not in A/V input mode) and disconnect any cable from the IN FROM ANT terminal and VIDEO IN jack if connected. (No signal is fed.)
- (5) Adjust R217 so that the frequency counter reads 3.40 MHz. After this adjustment, verify that the playback Y-gain is correct since it is influenced by this adjustment. (See Step 4-7, PLAYBACK Y-GAIN adjustment)

- (6) Feed the EIA standard color bar signal to the VIDEO IN jack and adjust R215 so that the frequency counter reads 3.9 MHz.
- (7) Place the unit in A/V input mode (Select channel "00".) and feed the EIA standard color bar signal to the VIDEO IN jack. Adjust R215 so that the frequency counter reads 3.9 MHz.
- (8) Under this condition record the EIA color bar on tape, rewind and play it.
- (9) Make sure that the amplitude of the playback color bar signal recorded in Step (7) is measured 1.0 ± 0.04 Vp-p on the oscilloscope as shown in Figure 2-7. If it is out of specified value, finely adjust R215 and repeat from Step (7).

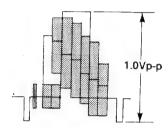


Figure 2-7

### 4-9 Y/C RECORD CURRENT

Measuring instrument	Oscilloscope
Mode	Record (EP mode)
Input signal	EIA color bar (1.0Vp-p)
Test point	TP301, TP302 (GND)
Control	R320, R321
Specification	30 ± 2mVp-p (chroma) 100 ± 5mVp-p (FM-Y)

- (1) Feed the color bar signal to the VIDEO IN jack in the A/V mode.
- (2) Connect an oscilloscope to TP301. (Use TP302 for GND.)(For convenient connection of the oscilloscope use QCNW-6444GEZZ.)
- (3) Set the unit in EP-record mode.
- (4) Turn R321 to minimize the FM luminance signal.
- (5) Adjust R320 so that the amplitude of red portion is 30 mVp-p as shown in Figure 2-9.
- (6) Adjust R321 so that the amplitude of sync tip portion is 100 mVp-p as shown in Figure 2-10.
- (7) Remove QCNW-6444GEZZ after adjustment. (Also remove connecting probe of TP301 and TP302.)

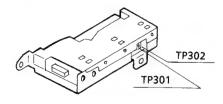


Figure 2-8

### Note:

TP301, TP302, R320 and R321 are all located on the head amp module.

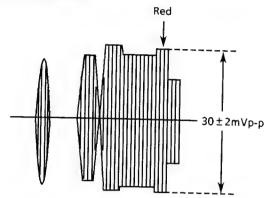


Figure 2-9

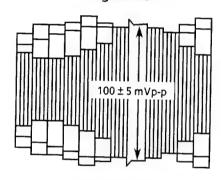


Figure 2-10

### 4-10 VCO FREE-RUN FREQUENCY

Measuring instrument	Voltmeter
Mode	Playback
Cassette	Alignment tape (VROATSV)
Test point	TP204
Control	FL503
Specification	2.3 ± 0.1V DC

- (1) Connect the voltmeter to TP204.
- (2) Play back the alignment tape.
- (3) Adjust FL503 so that the voltage at TP204 is 2.3 V DC.

### 4-11 LINEAR AUDIO PLAYBACK GAIN

Measuring instrument	SSVM (VTVM) or Oscilloscope
Mode	Playback
Cassette	Alignment tape (VROATSV)
Test point	AUDIO OUT jack
Control	R6311 (playback level control)
Specification	-8± 1 dBs or 0.8 ~ 1.0 Vp-p

- (1) Connect the SSVM (Solid State Voltmeter) or oscilloscope to the AUDIO OUT jack.
- (2) Play the alignment tape to reproduce the 1 kHz audio signal.

### VC-H870U/C VC-8870U/C

(3) Adjust R6311 so that the SSVM reads - 8 dBs or the signal amplitude is measured 0.87 Vp-p on the oscilloscope.

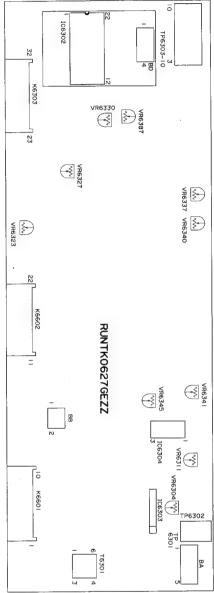


Figure 2-11

### 4-12 LINEAR AUDIO BIAS CURRENT

Measuring instrument	Oscilloscope
Mode	Recording
Input signal	(Not required)
Test point	TP6301(Signal), TP6302 (Ground)
Control	R6304 (Bias adj.)
Specification	7.4 ± 0.3mVp-p

- (1) Connect the oscilloscope to TP6301. (Use TP6302 for ground lead.)
- (2) Set the unit in recording mode.
- (3) Adjust R6304 so that the signal amplitude is  $7.4 \pm 0.3$  mVp-p.
- (4) Record and play a TV program and make sure the audio is not distorted.

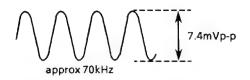


Figure 2-12

### 4-13 LINEAR AUDIO BIAS LEAK

Measuring instrument	SSVM (VTVM) or oscilloscope
Mode	Recording
Input signal	
Test point	AUDIO OUT jack
Adjusting point	
Specification	Below – 20 dBs or 220m Vp-p

- (1) Place the unit to the record mode.
- (2) Connect an SSVM (VTVM) to the AUDIO OUT jack.
- (3) Make sure the bias leak is below 20 dBs.

# 4-14 ERASE VOLTAGE AND OSCILLATION FREQUENCY

Measuring instrument	Oscilloscope	
Mode	Record	
Test point	Full erase head	
Control	T6301	
Specification	70 ± 5 kHz, 40 Vp-p or greater	

- (1) Place the unit to the record mode.
- (2) Connect an oscilloscope to the full erase head. (Yellow:signal, purple:GND)
- (3) Make sure the erase voltage is approx. 40 Vp-p or greater.
- (4) Be sure that the oscillation frequency is 70  $\pm$  5 kHz.

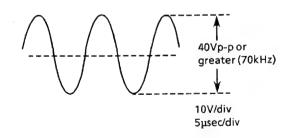


Figure 2-13

# 4-15 LINEAR AUDIO RECORD LEVEL CHECK

Measuring instruments	AC millivoltmeter or oscilloscope
Mode	Record/Playback
Input signal	1 kHz, -8 dBs (0.87 Vp-p)
Test point	AUDIO OUT jack
Specification	-8 ± 2 dBs (0.7~1.1 Vp-p)

- (1) Connect an AC millivoltmeter or oscilloscope to the AUDIO OUT jack.
- (2) Feed the signal shown above to the AUDIO IN jack and set the unit in A/V input mode (Select channel "00").
- (3) Record the signal on tape, rewind and play it. Press the AUDIO OUT button to select the linear audio. ("Hi-Fi" indicator in the multi-function display disappears.)
- (4) Make sure that the audio output level is as specified. If it is out of specified value, verify the playback gain (Step 4-11) and the bias current (Step 4-12).

### 4-16 RFAGC

Measuring instrument	DC Voltmeter or oscilloscope
Mode	E-E
Input signal	Good TV broadcast
Test point	TP1501 (Signal) TP1503 (Ground)
Control	R1601 (RF AGC)
Specification	Good TV channel reception

- (1) Receive a good TV broadcast.
- (2) Connect a DC voltmeter to TP1501.
- (3) Adjust R1601 located on the IF/MTS module so that the TV picture is not noisy and does not have a beat pattern also the sound is clear.
- (4) Receive other TV channels and make sure the picture is good as described above. (The DC voltmeter reads approx. 4 volts in case the TV signal strength is normal.)

### 4-17 AFT

Measuring instrument	DC Voltmeter or oscilloscope
Mode	TV reception
Input signal	Good TV broadcast
Test point	TP1502, TP1503 (GND)
Control	T1602 (AFT coil)
Specification	2.2 ± 0.1V

- (1) Have the unit receive a good TV broadcast.
- (2) Connect a DC voltmeter or oscilloscope to TP1502.

(3) Turn the core of the AFT coil located on the IF/MTS module all the way clockwise. (The core enters innermost.)

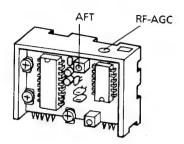


Figure 2-14 IF/MTS Module

- (4) Disconnect the antenna and change the TV channel to another then return to the channel received in above Step (1). Reconnect the antenna to the unit. (The TV picture may lose color and sound.)
- (5) Look the voltmeter (or oscilloscope) and slowly turn the core counterclockwise.
- (6) Stop the core when the meter reads 2.2 volts DC. (See Figure 2-15.)
- (7) Change the TV channel to receive other broadcasts and make sure that the TV picture on the monitor screen is always nice with a good color without beat pattern also the sound is clear. (The voltage meter will read approximately 2.2 volts DC when the unit tunes to a good broadcast.)
- (8) If the voltage reading is out of specified value, finely adjust the core and repeat step (7).

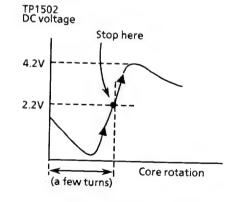


Figure 2-15

### 4-18 FREE-RUN FREQUENCY OF OSD AFC

	THE GOLINGI OF OSD AIC
Measuring instrument	Frequency counter
Mode	Blue background
Test point	TP5901
Control	R5915
Specification	15.734 ± 0.2 kHz

- (1) Connect the frequency counter to test point TP5901 located on the main PWB.
- (2) Press the ON SCREEN button on the remote control so that characters are displayed.
- (3) Apply 5V DC to TP5902 via a 1k ohm resistor. (Or have the unit receive an unoccupied TV channel.)
- (4) Adjust R5915 so that the frequency counter reads 15.734 kHz.
- (5) Remove the 1k ohm resistor (or have the unit receive an occupied channel) and make sure that the character display has no jitter or distortion when it is displayed on a TV picture (not on the blue background).

### 4-19 HORIZONTAL SIZE OF OSD

Measuring instrument	Oscilloscope, Monitor TV
Mode ·	On screen display
Test point	VIDEO OUT jack
Control	C5916
Specification	55 ± 1 μsec

- (1) Connect the oscilloscope to the VIDEO OUT jack.
- (2) Press the ON SCREEN button on the remote control so that characters are displayed on the monitor screen.
- (3) Adjust C5916 so that the time period between the horizontal sync and the last character is  $55 \pm 1 \, \mu sec$  as shown in Figure 2-16.
- (4) Make sure the position of the characters is not set to far left or right on the screen.

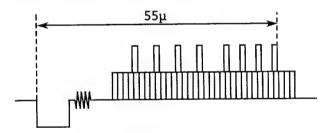


Figure 2-16.

### 4-20 F-F GAIN OF Hi-Fi AUDIO

4-20 E-E GAIN OF TH-FT ADDIO		
Measuring instrument	AC millivoltmeter or oscilloscope	
Mode	E-E (A/V input)	
Input signal	1 kHz, -8 dBs (0.87 Vp-p)	
Test point	AUDIO OUT jack	
Controls	R6323 [R6345]	
Specification	- 8 ± 1 dBs (or 0.8~1.0 Vp-p)	

### Note:

Terms in brackets [ ] are for the right channel. Controls are located on the Hi-Fi PWB.

- (1) Select channel "00" to set the unit in A/V input mode.
- (2) Feed the signal mentioned above to the left [right] channel of the AUDIO IN jack.
- (3) Connect an AC millivoltmeter (or oscilloscope) to the left [right] channel of the AUDIO OUT iack.
- (4) Adjust R6323 [R6345] so that the meter reads 8dBs (or 0.87 Vp-p).

# 4-21 FM CARRIER FREQUENCY OF Hi-Fi

Measuring instrument	Frequency counter
Mode	E-E (Stop)
Input signal	(not required)
Test point	TP6307
Controls	R6330 [R6340]
Specification	1.3 [1.7] ± 0.05MHz

### Note:

Terms in brackets [ ] are for the right channel. Controls and test points are located on the Hi-Fi PWB.

- (1) Connect a frequency counter to pin (26) [pin (38)] of IC6301 and place the unit in stop mode.
- (2) Adjust R6330 [R6340] so that the counter reads 1.3 [1.7] MHz.

### 4-22 DEVIATION OF Hi-Fi AUDIO

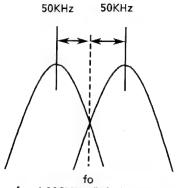
(Using a spectrum analyzer)

(Osing a spectram analyzer)	
Measuring instrument	Spectrum Analyzer
Mode	E-E (A/V input)
Input signal	1 kHz , - 8 dBs
Test point	TP6307
Controls	R6327 [R6341]
Specification	50 ± 5 kHz

### Note:

Terms in brackets [ ] are for the right channel.

- (1) Select channel "00" to place the unit in A/V input mode and feed the audio signal shown above to the AUDIO IN jack.
- (2) Connect a spectrum analyzer to test point TP6307. (Use the shield case near by the test point for ground lead.)
- (3) Adjust R6327 [R6341] so that the spectrum is as shown in Figure 2-17.



fo = 1.296MHz (left channel) fo = 1.696MHz (right channel)

Figure 2-17

### 4-23 DEVIATION OF Hi-Fi AUDIO

(Using an AC millivoltmeter)

Measuring instrument	AC millivoltmeter or oscilloscope
Mode .	Record/Playback
Cassette	Test tape (VROATFPS)
Input signal	1 kHz, -8 dBs (1.23 Vp-p)
Test point	AUDIO OUT jack
Controls	R6327 [R6341]
Specification	- 8 dBs ± 3 dB (0.9~1.7 Vp-p)

- (1) Make sure that R6330 and R6340 (Carrier frequency, Step 4-21) have been correctly adjusted.
- (2) Connect an AC millivoltmeter (or oscilloscope) to the AUDIO OUT jacks.
- (3) Play the test tape and make sure that the audio output level is measured -8 dBs (0.8~1.0 Vp-p).
- (4) Place the unit in A/V input mode (Select channel "00".) and feed the audio signal as shown above to the AUDIO IN jacks.
- (5) Under this condition record the audio signal on tape, rewind and play it.
- (6) Make sure that the playback audio signal recorded in above step is measured as specified. If it is out of specified value, adjust R6327 [R6341] and repeat from Step (5).
- (7) Record and play a TV broadcast and make sure the sound is good.

### 4-24 BPF FREQUENCY OF Hi-Fi AUDIO

(Using a spectrum analyzer)

Measuring instrument	Spectrum analyzer
Mode	Playback
Input signal	Tracking signal of spectrum analyzer
Test point	TP6309
Control	R6337
Specification	1.51 ± 0.05 MHz

- (1) Disconnect the wire harness from connector BD located on the Hi-Fi PWB.
- (2) Connect a spectrum analyzer to test point TP6309. (Use the shield case located near by for ground.)
- (3) Feed the tracking signal of the spectrum analyzer to pins (4) and (9) of IC6302.
- (4) Feed an external square wave pulse (5Vp-p) to TP6308. (This pulse switches the output of the playback amplifiers in IC6302 as shown below.)

TP6308	TP6309
5V	Left channel (1.3 MHz)
0V	Right channel (1.7 MHz)

(5) Adjust R6337 so that the spectrum is as shown in Figure 2-18. (2 spectrums overlap at 1.51 MHz.).

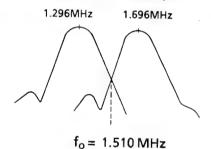


Figure 2-18

# 4-25 BPF FREQUENCY OF Hi-Fi AUDIO (Without a spectrum analyzer)

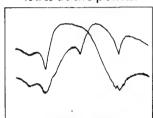
(TTTETTOUT	a spectrum analyzer)
Measuring instrument	Oscilloscope
Mode	Playback
Input signal	Audio: 1kHZ, + 10dBs Video: None
Cassette	Test tape (VROATFPS)
Test point	TP6309
Control	R6337

### Note:

It is not recommended to adjust R6337 without a spectrum analyzer. However if this adjustment is needed without a spectrum analyzer, follow the procedure below as rough adjustment.

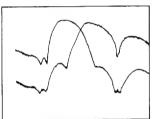
- (1) Under the above input conditions, make self-recording/playback in the SP mode. (The audio EE and PB output waveforms are clipped at their peaks and troughs. This is no problem because an excessive input as high as + 10 dBs is applied as specified.)
- (2) While in playback, turn R6337 clockwise to check with your ears or on the oscilloscope screen to see if the left-channel audio output gets more distortion and noises.
- (3) Now turn R6337 counterclockwise until the above distortion and noises disappear. Mark the position at this time of R6337.

- (4) Turn R6337 further counterclockwise and make sure, with your ears or on the oscilloscope screen, that the right-channel audio output gets more distortion and noises.
- (5) Now turn R6337 clockwise until the above distortion and noises disappear. Mark the position at this time of R6337.
- (6) Adjust R6337 to the middle position between the two points marked in Steps 3) and 5).
- (7) Finally play back a test tape or the like and make sure there is no problem,
- \* Shown below are the band-pass filter characteristics at the points.



Adjustment with left-channel output
Adjusting point: 1.590 MHz
(1.510 MHz + 0.08 MHz)

Figure 2-19



Adjustment with right-channel output
Adjusting point: 1.466 MHz
(1.510 MHz – 0.044 MHz)

Figure 2-20



To be set to middle position between the above two marked points.

Adjusting point: 1.504 MHz (1.510 MHz – 0.006 MHz)

Figure 2-21

### 4-26 DROPOUT LVEL OF Hi-Fi AUDIO

Measuring instrument	DC voltmeter
Mode	Playback
Cassette	Test tape (VROATFPS)
Test point	TP6306
Control	R6387
Specification	2.3 ± 0.05 V DC

- (1) Connect a DC voltmeter to test point TP6306 and play the Hi-Fi test tape.
- (2) Adjust R6387 so that the DC voltmeter reads 2.3 V

### 4-27 CHECKING OF Hi-Fi AUDIO HSP

Measuring instrument	Oscilloscope
Mode	Playback
Cassette	Test tape (VROATFPS)
Test point	TP6304, TP6306
Specification	More than 100 µsec

- (1) Connect a dual trace oscilloscope with delayed sweep to test points TP6304 (A.HSP) and TP6306.
- (2) Play the Hi-Fi test tape.
- (3) Using delayed sweep, observe the waveform around the timing of leading edge and trailing edge of the audio head switching pulse.
- (4) Make sure that the envelope on TP6306 is at least 100µsec wider than the audio head switching pulse at both edges as shown in Figure 2-22. If it is out of specified value, verify the HEAD SWITCHING POINT adjustment (Step 4-1) and the A/C HEAD POSITION adjustment (Step 3-8).

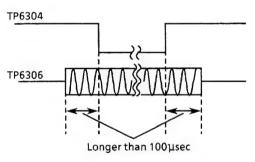


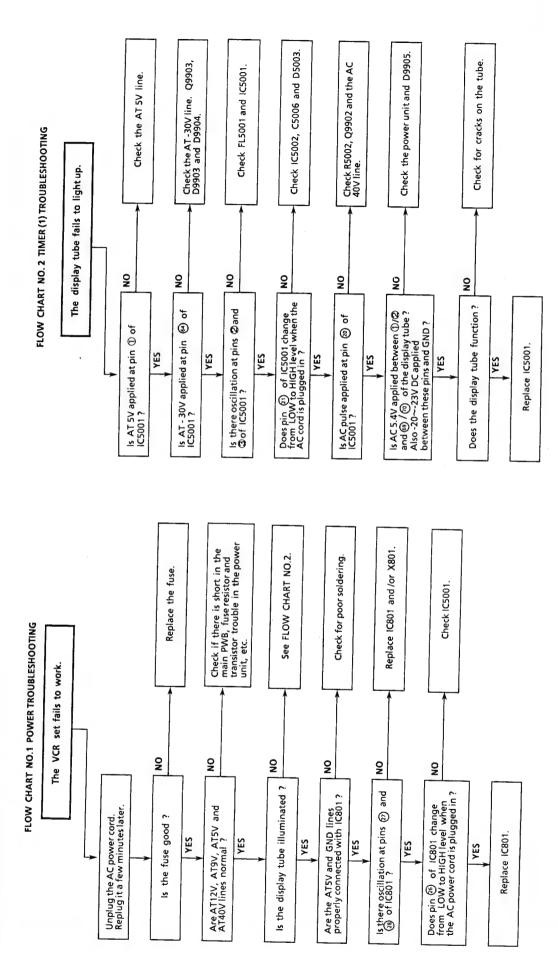
Figure 2-22

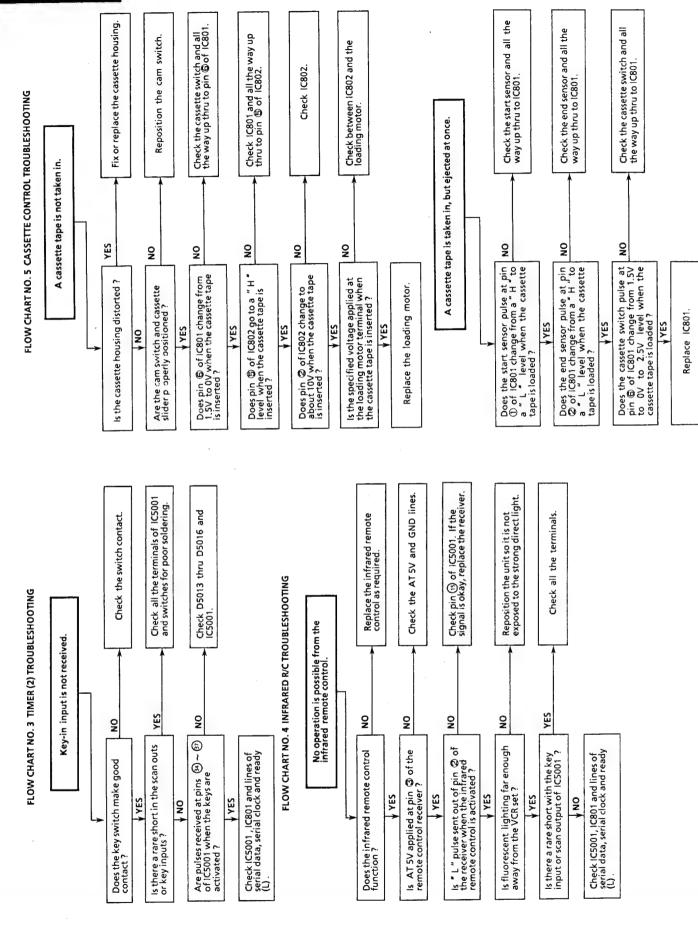
### 4-28 LEVEL METER

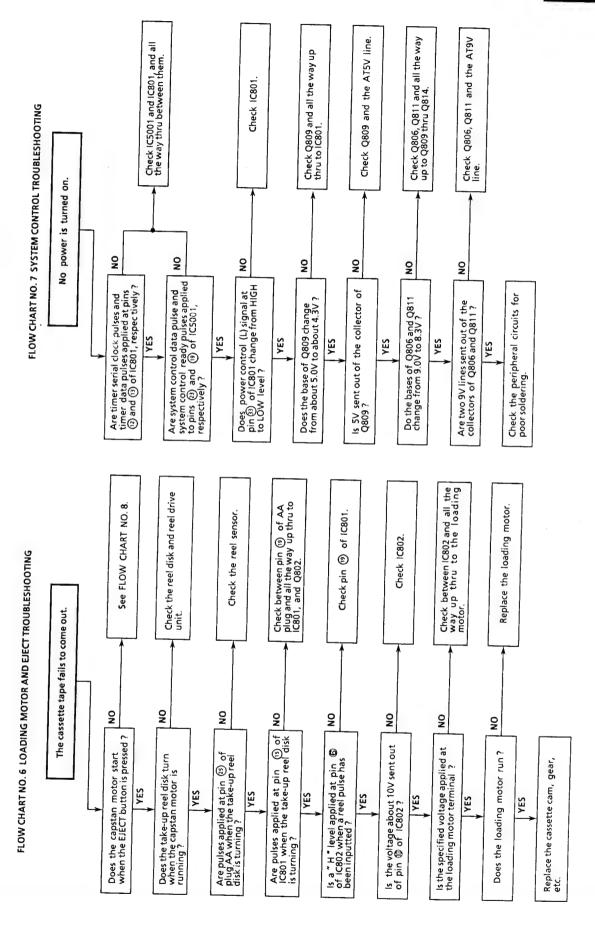
Mode	E-E
Input signal	1 kHz , - 8 dBs (0.87 Vp-p)
Test point	Level meter
Controls	R5011, R5010
Specification	0 dB

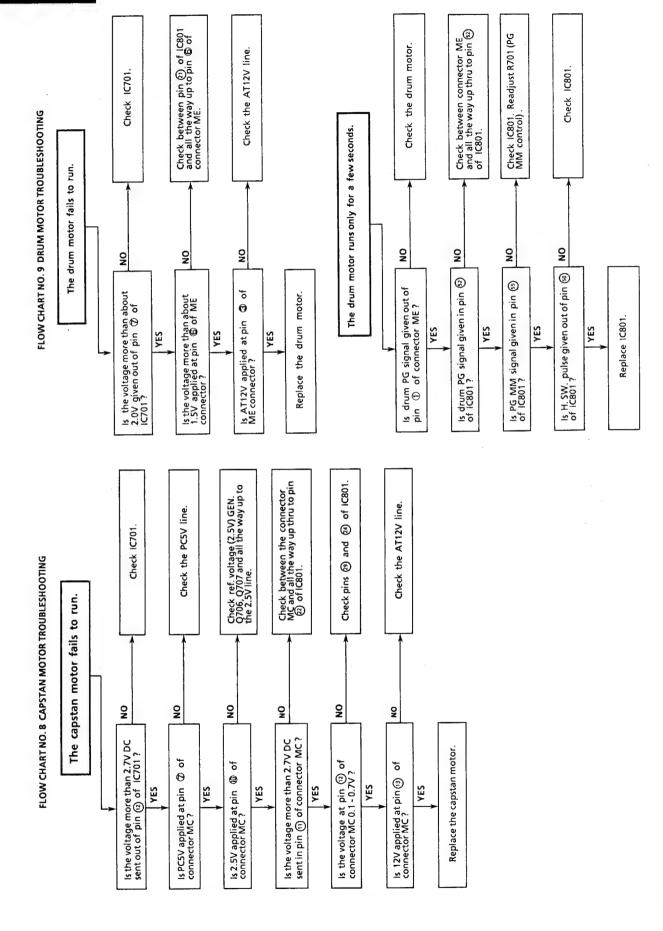
- (1) Select channel "00" to set the unit in A/V input mode and feed the audio signal shown above to the left channel of AUDIO IN jack.
- (2) Press the AUDIO OUT button to set the audio output mode in stereo. (Both "L" and "R" light up in the Multi-function display.)
- (3) Adjust R5011 so that the left channel of the level meter shows 0 dB.
- (4) Change the channel to receive a monaural broadcast. Adjust R5010 so that both channel of the level meter show the same.

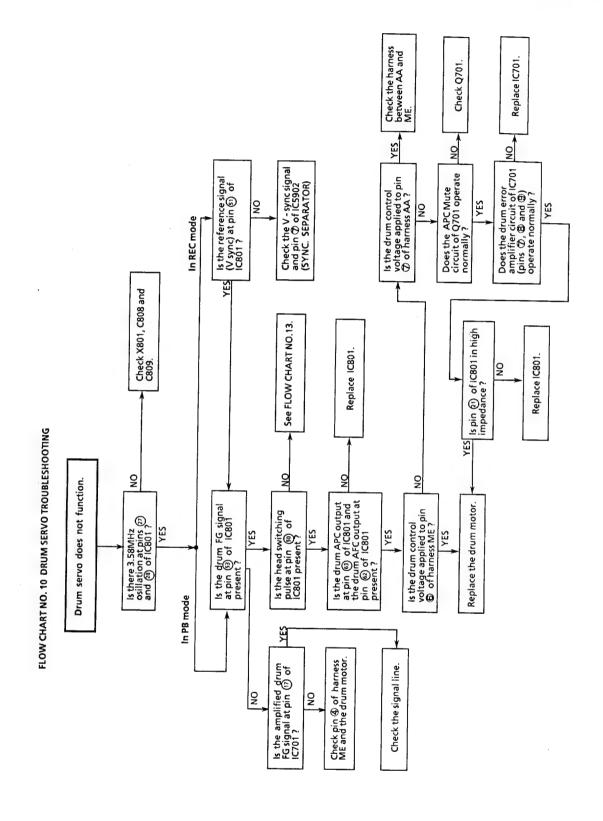
# 5. TROUBLESHOOTING

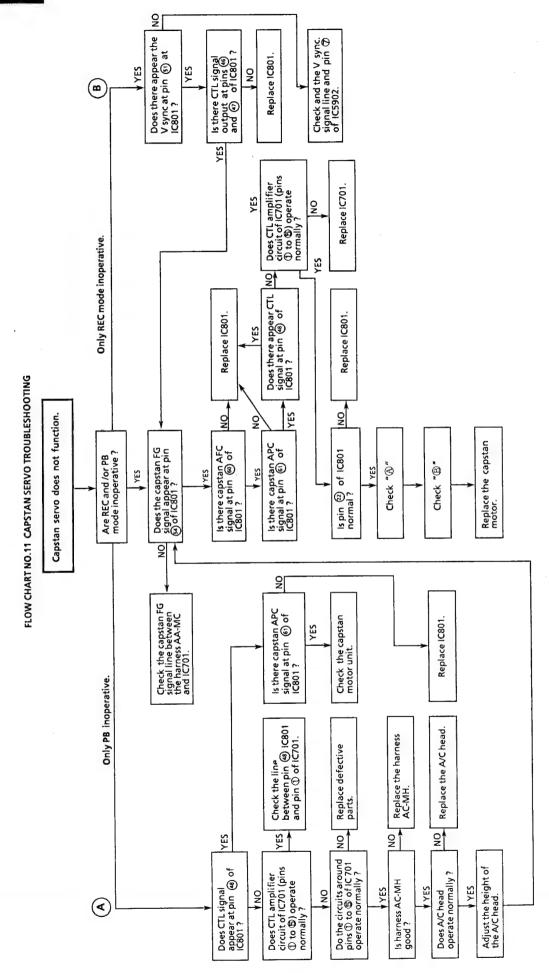


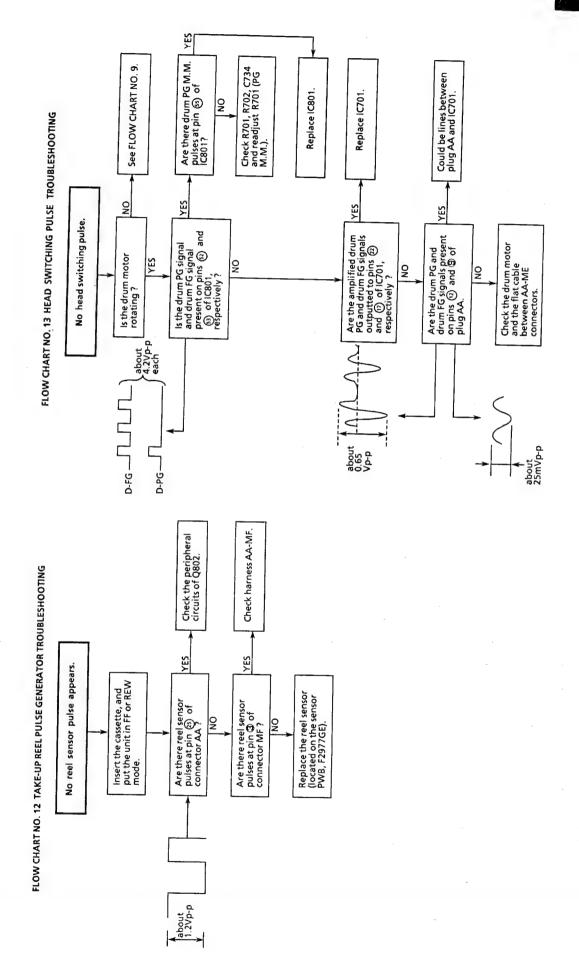


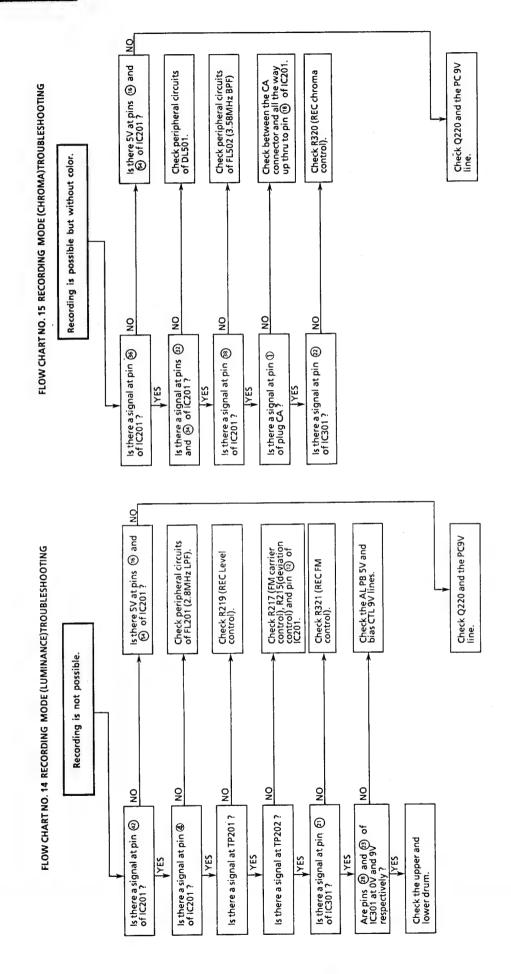


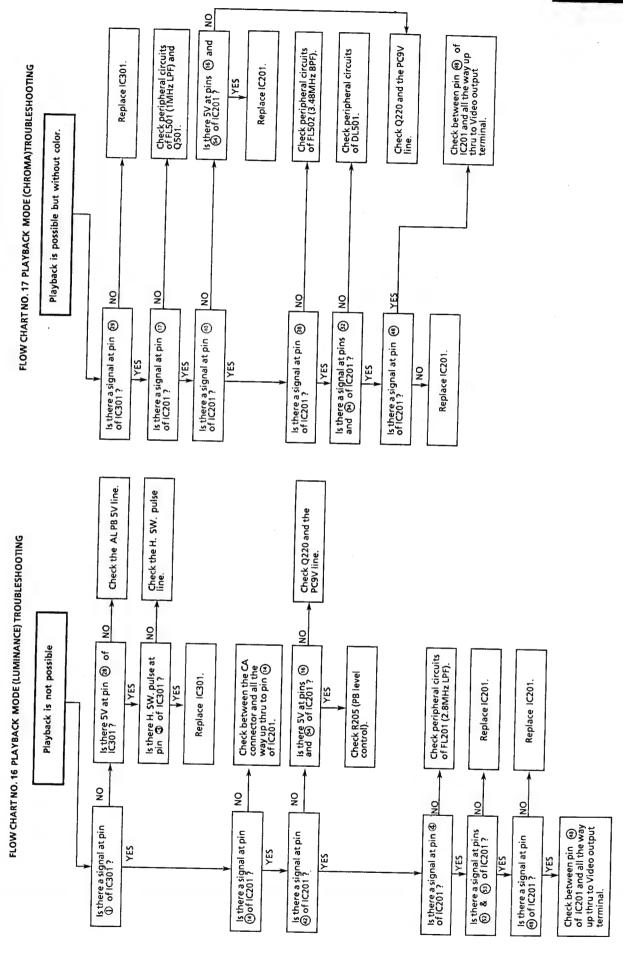


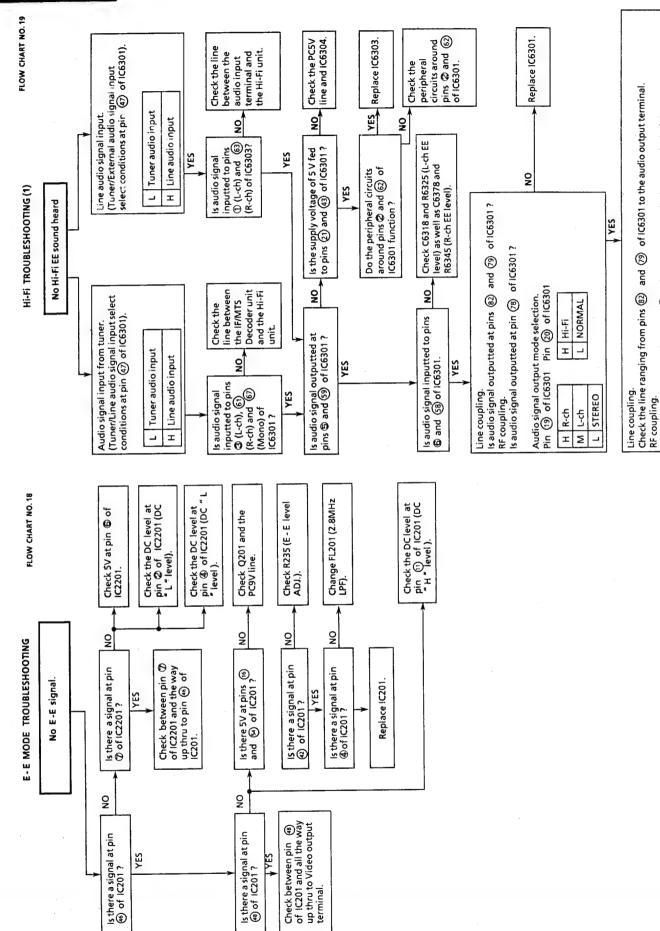






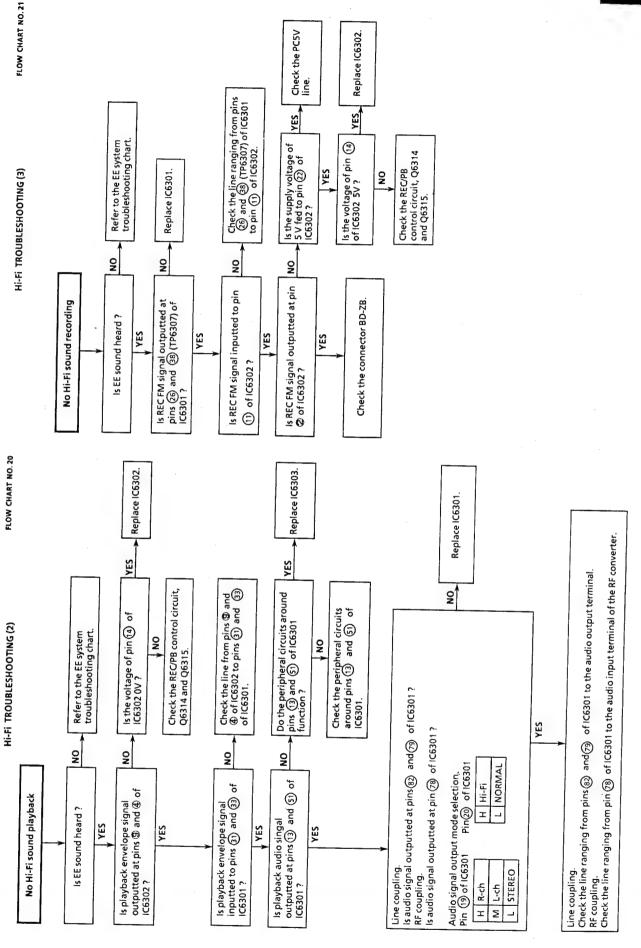






of IC6301 to the audio input terminal of the RF converter.

Check the line ranging from pin 🔞



### **SCHEMATIC DIAGRAM**

### IMPORTANT SAFETY NOTICE:

PARTS MARKED WITH " \( \Lambda \)" ( \( \lambda \) ARE IMPORTANT FOR MAINTAINING THE SAFETY OF THE SET.

BE SURE TO REPLACE THESE PARTS WITH SPECIFIED ONES FOR MAINTAINING THE SAFETY AND PERFORMANCE OF THE SET.

### The indicated voltages in the following diagram are measured with an SSVM, upon receiving color bars (400 Hz sound signal) in either the record mode or the play mode voltage is indicated as follows.

4.0 ··· Record mode (SP)

(4.0) ... PB mode (SP)

4.0 ··· LP mode

4.0 ··· EP mode

### AVIS DE SECURITE IMPORTANT:

LES PIECES MARQUEES " A " ( ) SONT IMPORTANTES POUR MAINTENIR LA SECURITE DE L'APPAREIL.

NE REMPLACER CES PIECES QUE PAR DES PIECES DONT LE NUMERO EST SPECIFIE POUR MAINTENIR LA SECURITE ET PROTEGER LE BON FONCTIONNEMENT DE L'APPAREIL.

### NOTE:

- 1. The unit of resistance "ohm" is omitted(K: 1000 ohms M: 1 Meg ohm)
- 2. All resistors are 1 / 8 watt. unless otherwise noted.
- 3. All capacitors  $\mu F$ , unless otherwise noted P:  $\mu \mu F$ .

Voltages and waveform are measured as follows:

 DC voltages are measured with an SSVM placed between points indicated and chassis ground, with the supply voltage of 120V AC and all controls for normal positions.

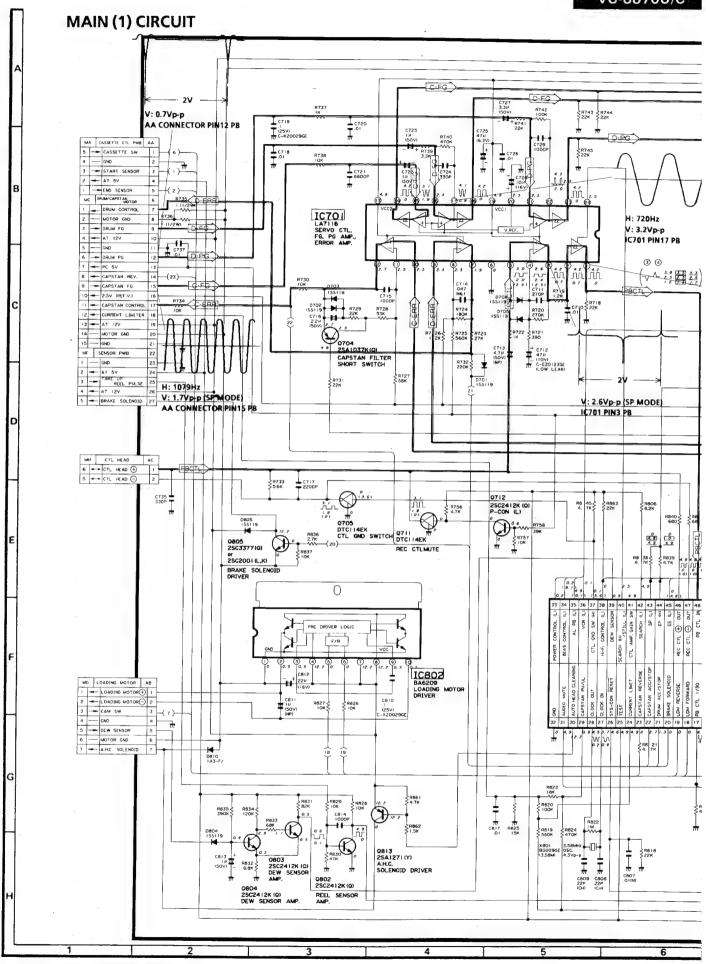
This circuit diagram is a standard one, actual circuits printed may be subject to change for product improvement without prior notice.

### SIGNAL FLOW SYMBOLS AT A GLANCE

MAIN (1) CIRCUIT	
D-ERR Drum Error Voltage	C-ERR Capstan Error Voltage
O-FG Drum Frequency Comparison Signal	C-FG Capstan Frequency Comparison Signal
D-PG Drum Phase Comparison Signal	PBCTL Playback Control Comparison Signal
MAIN (2) CIRCUIT	
REC-Y Recording Luminance Signal	PB Audio Playback Signal
PB-Y Playback Luminance Signal	REC Audio Recording Signal
REC-C Recording Chrominance Signal	E-E Signal (Video/Audio)
PB-C Playback Chrominance Signal	
Y/C CIRCUIT	
PB-Y Playback Luminance Signal	REC-Y Recording Luminance Signal
PB-C Playback Chrominance Signal	REC-C Recording Chrominance Signal
E-E Signal (Video/Audio)	
HEAD AMP CIRCUIT	
PB-Y Playback Luminance Signal	REC-Y Recording Luminance Signal
PB-C Playback Chrominance Signal	REC-C Recording Chrominance Signal
Hi-Fi CIRCUIT	
PB Audio Playback Signal	E-E Signal (Audio)
REC Audio Recording Signal	

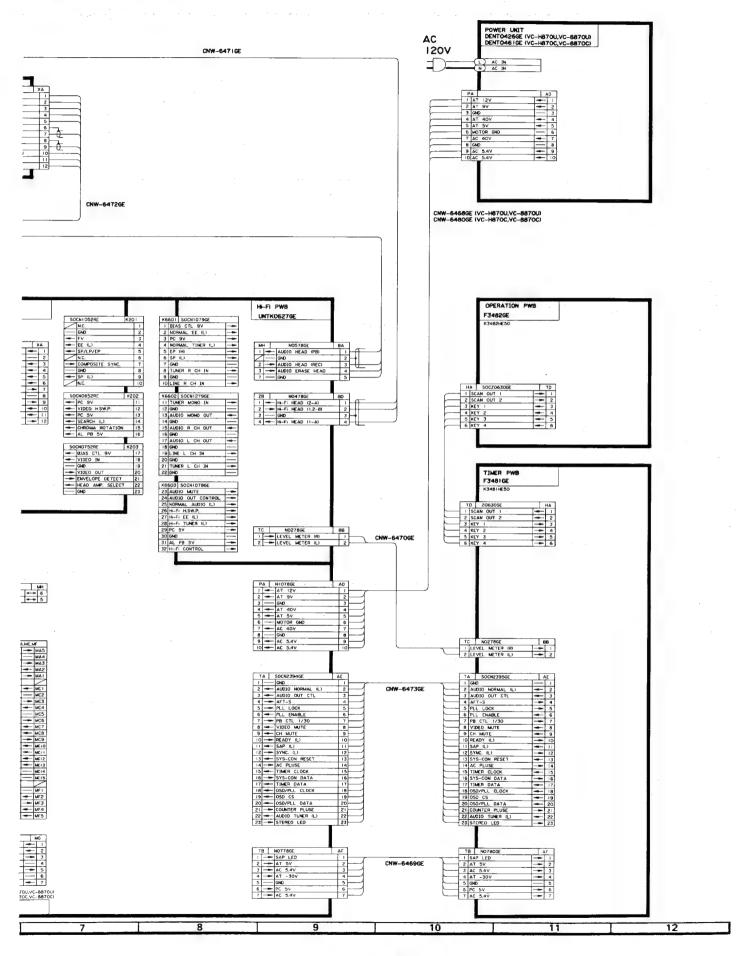


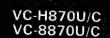
•
***************************************

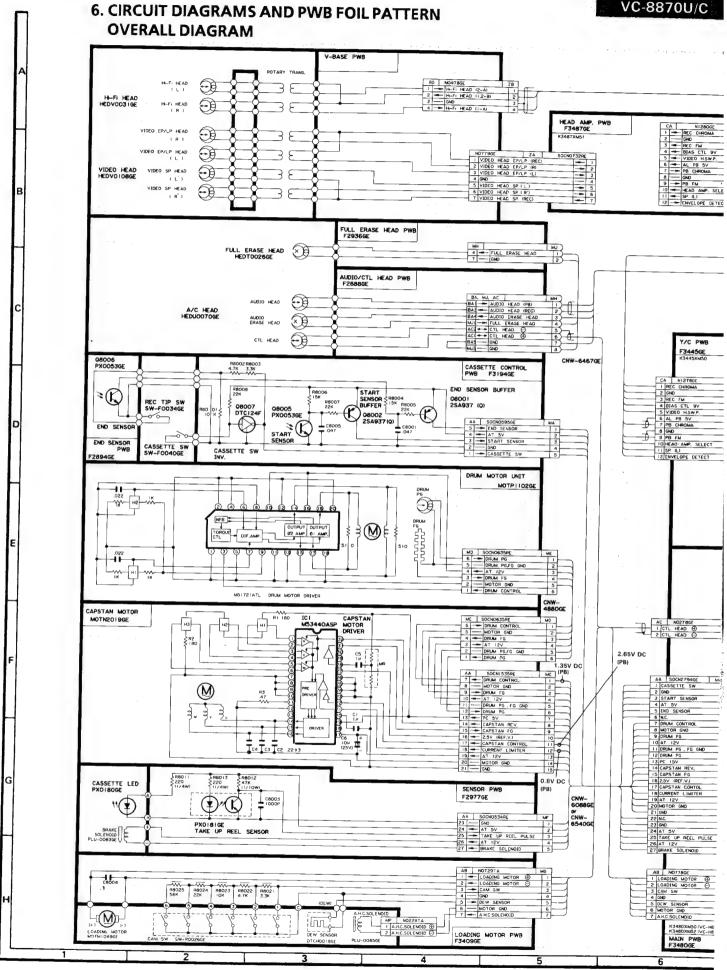


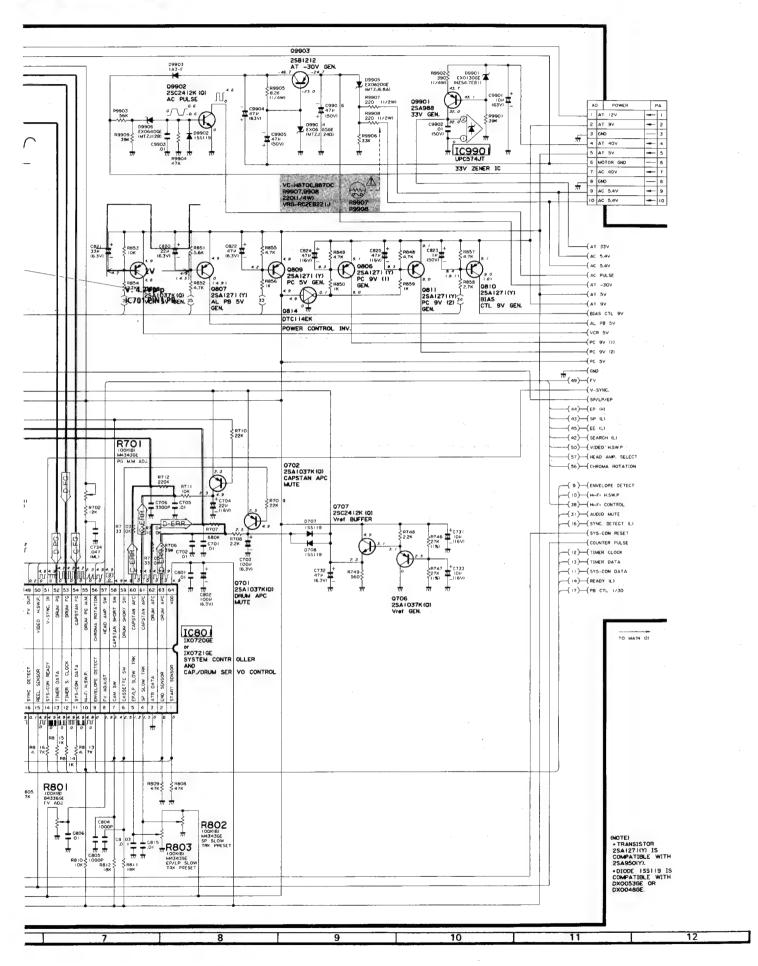
\* VOLTAGE MEASUREMENT MODE

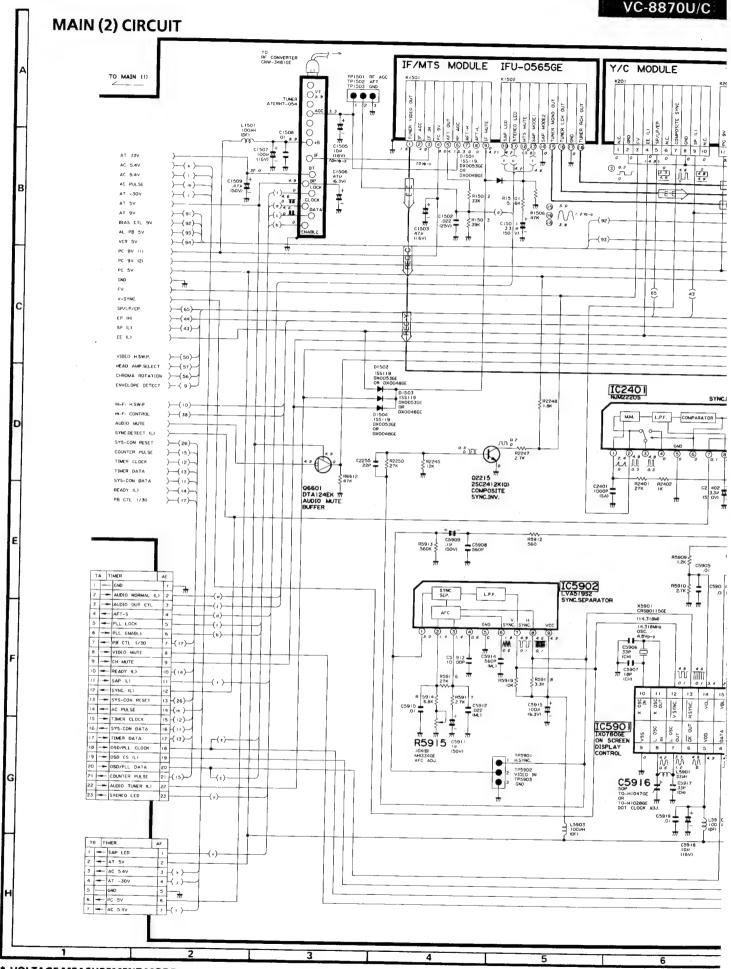
PB ...... Parentheses ( )
REC ..... Without Parentheses



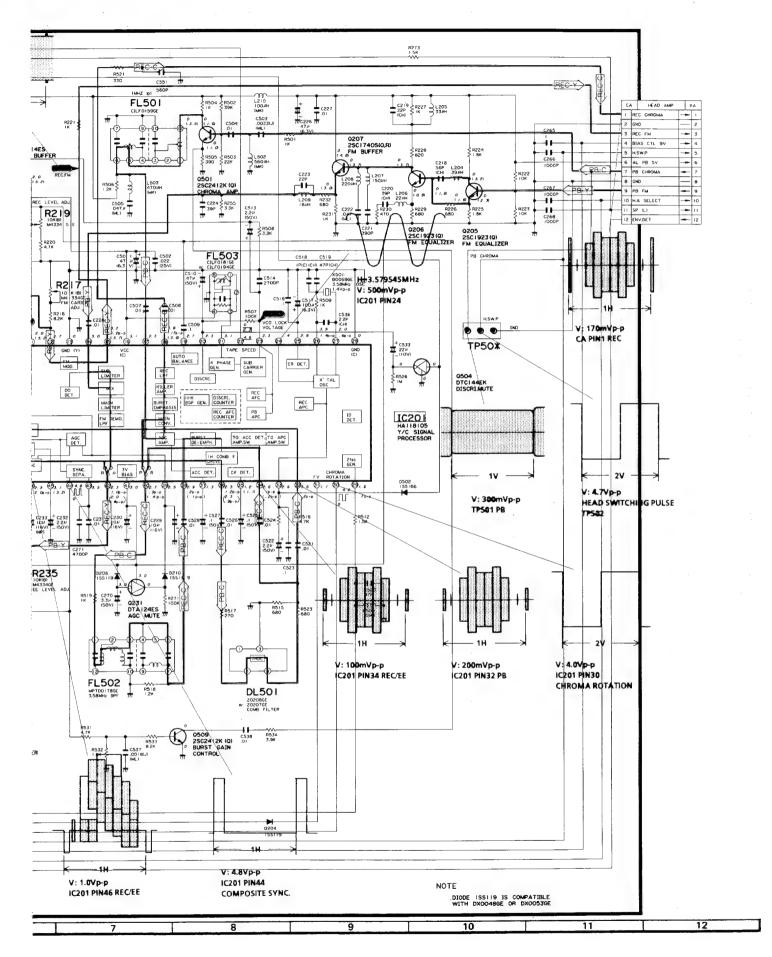


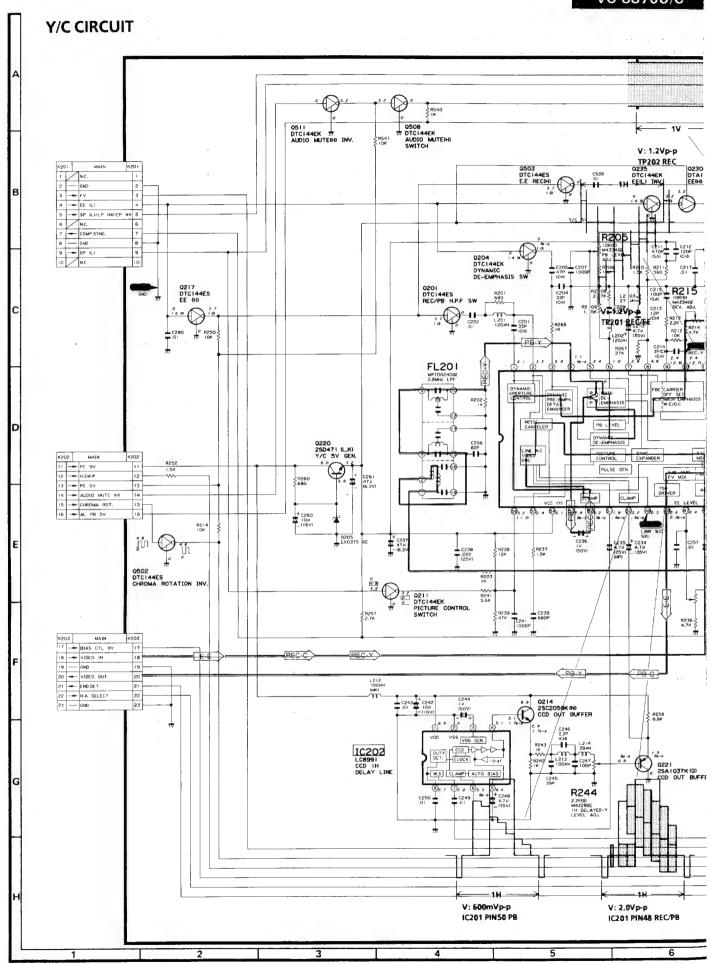




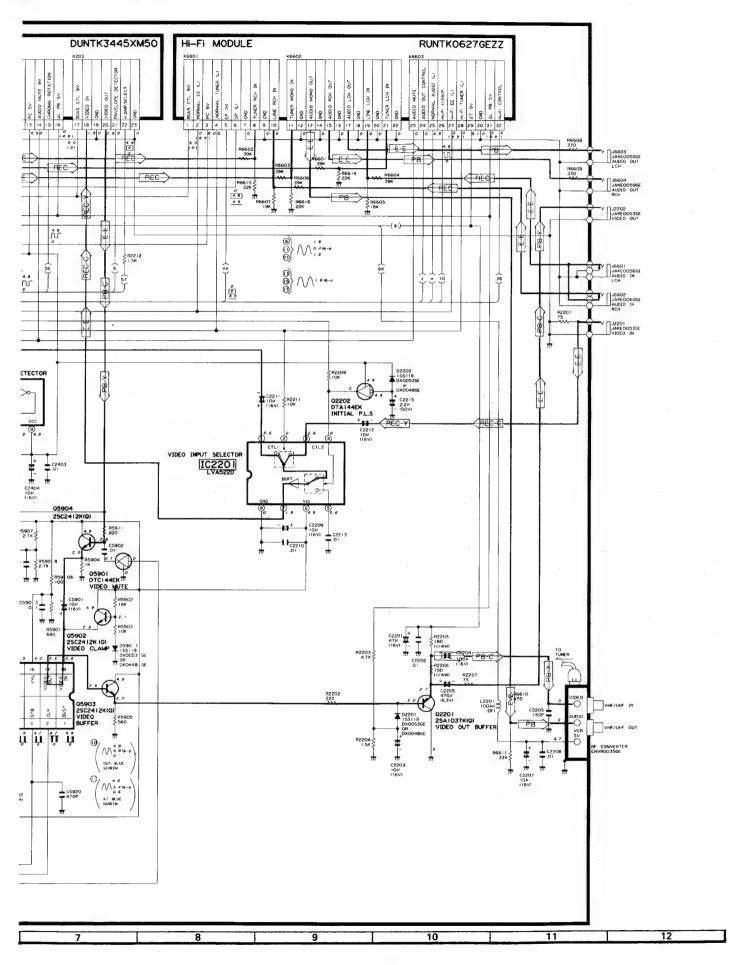


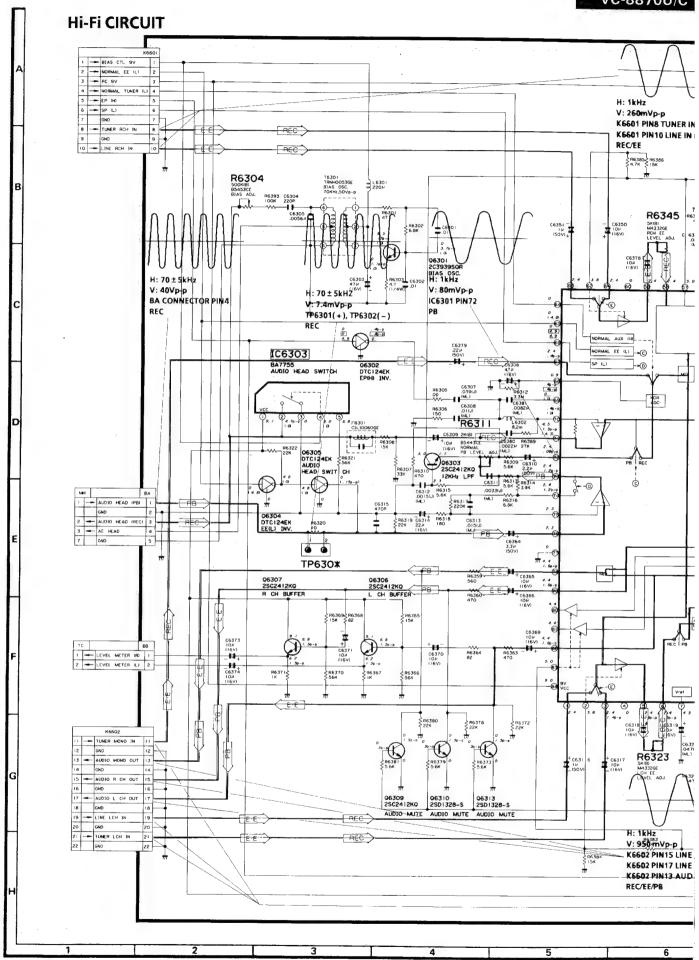
PB ...... Parentheses ( )
REC ..... Without Parentheses



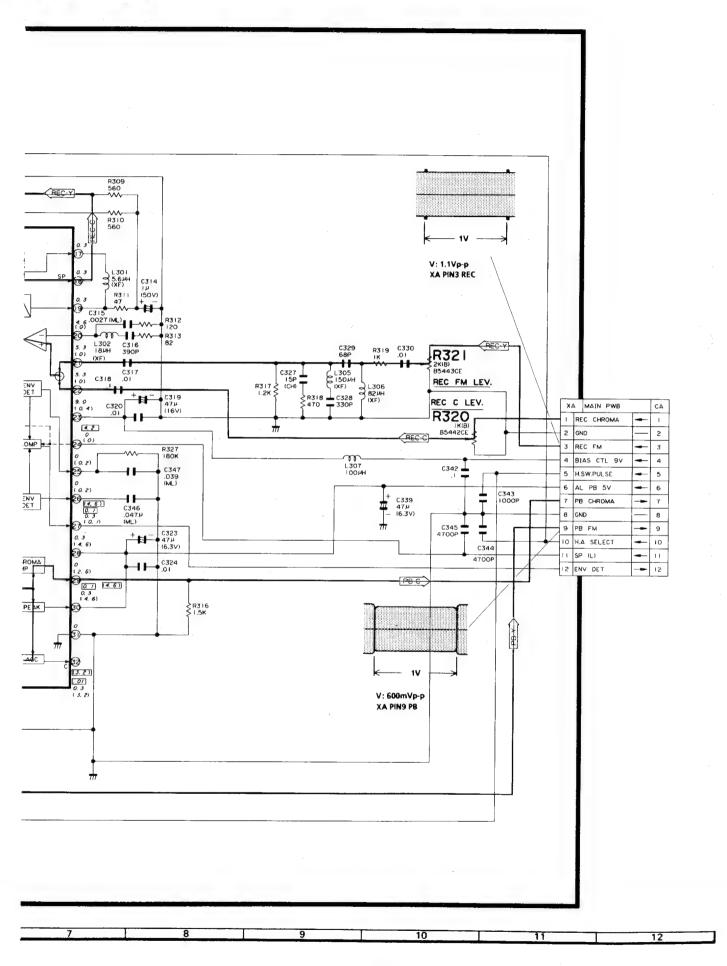


PB ..... Parentheses ( )
REC ..... Without Parentheses

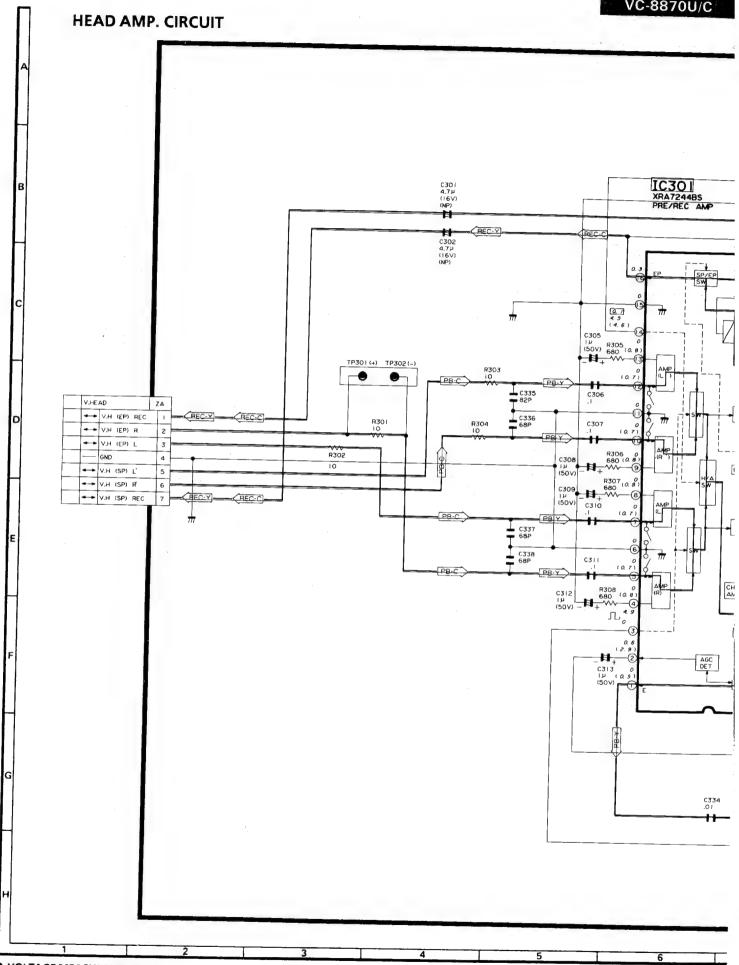




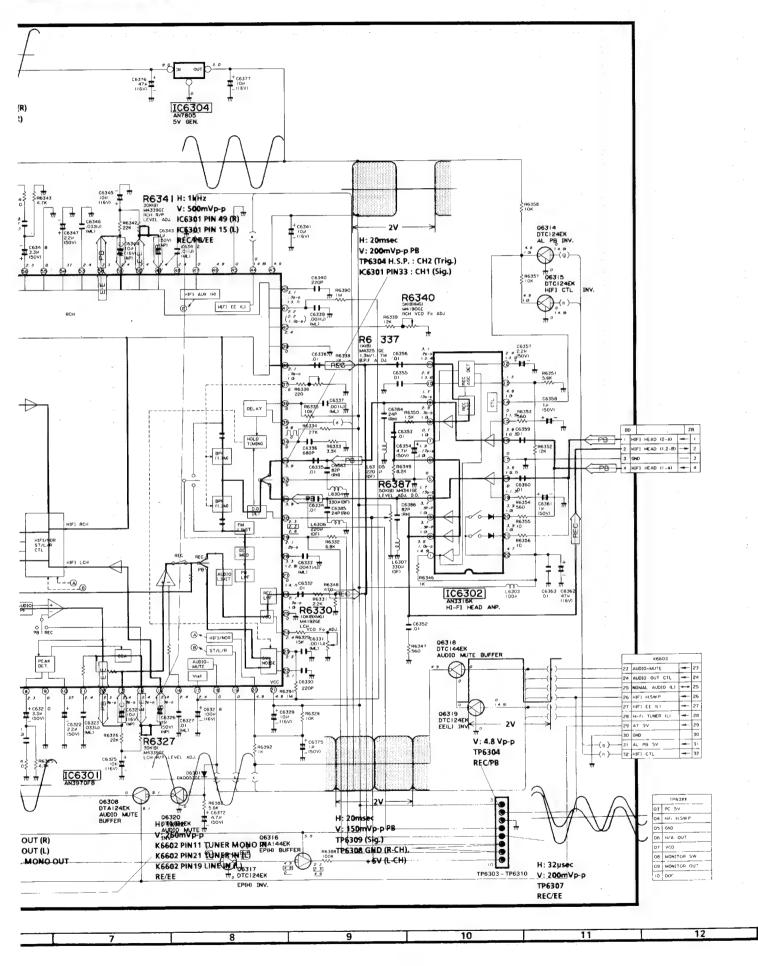
PB ..... Parentheses ( )
REC ..... Without Parentheses

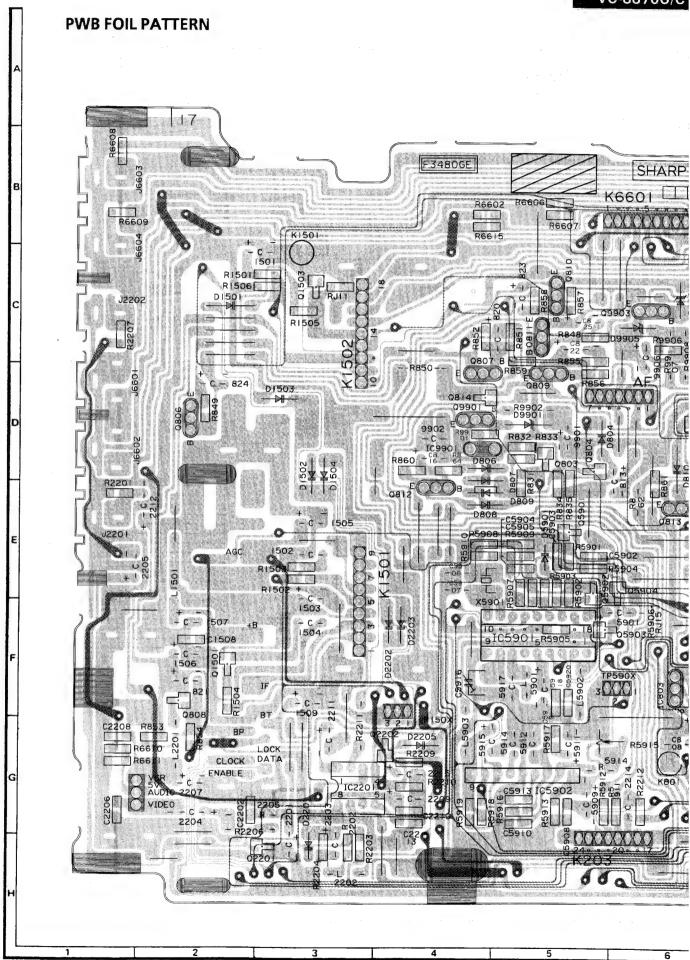


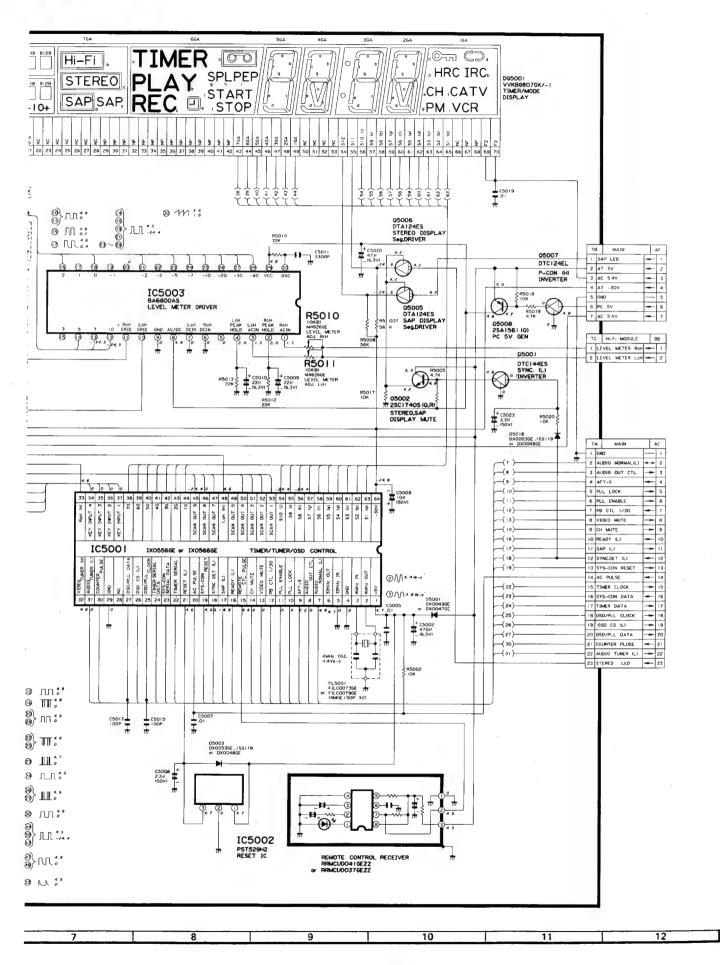


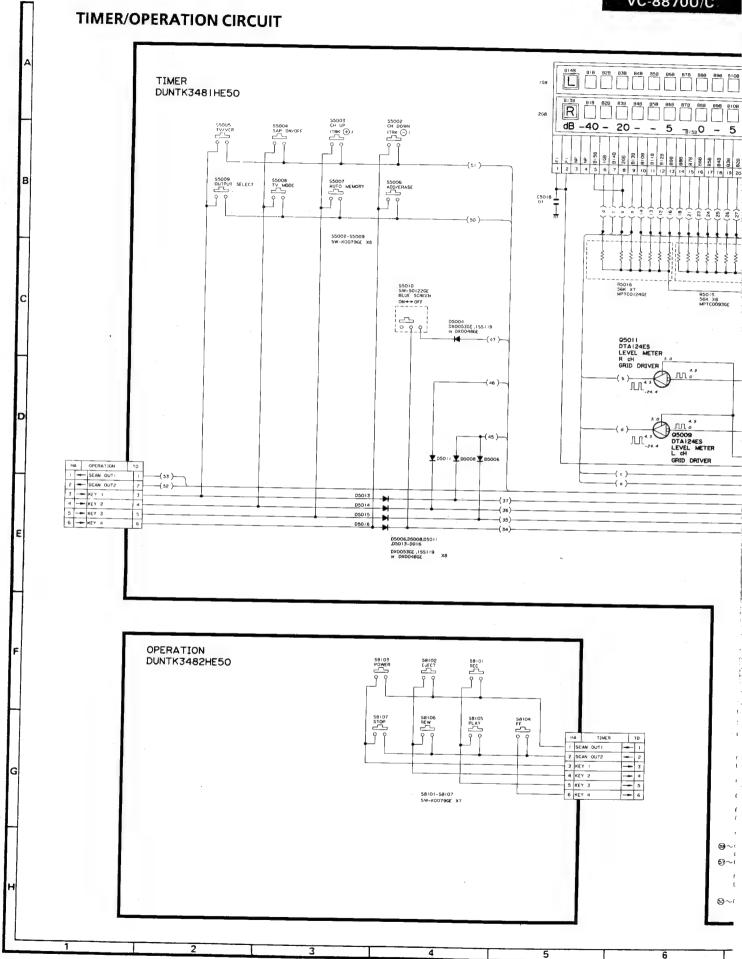


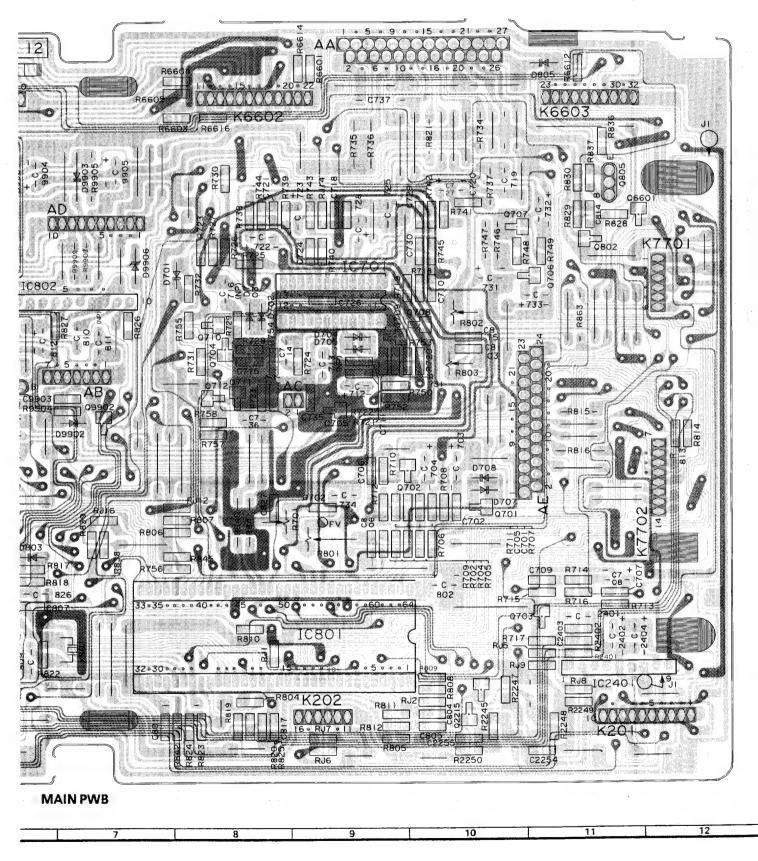
PB ...... Parentheses ( )
REC ..... Without Parentheses

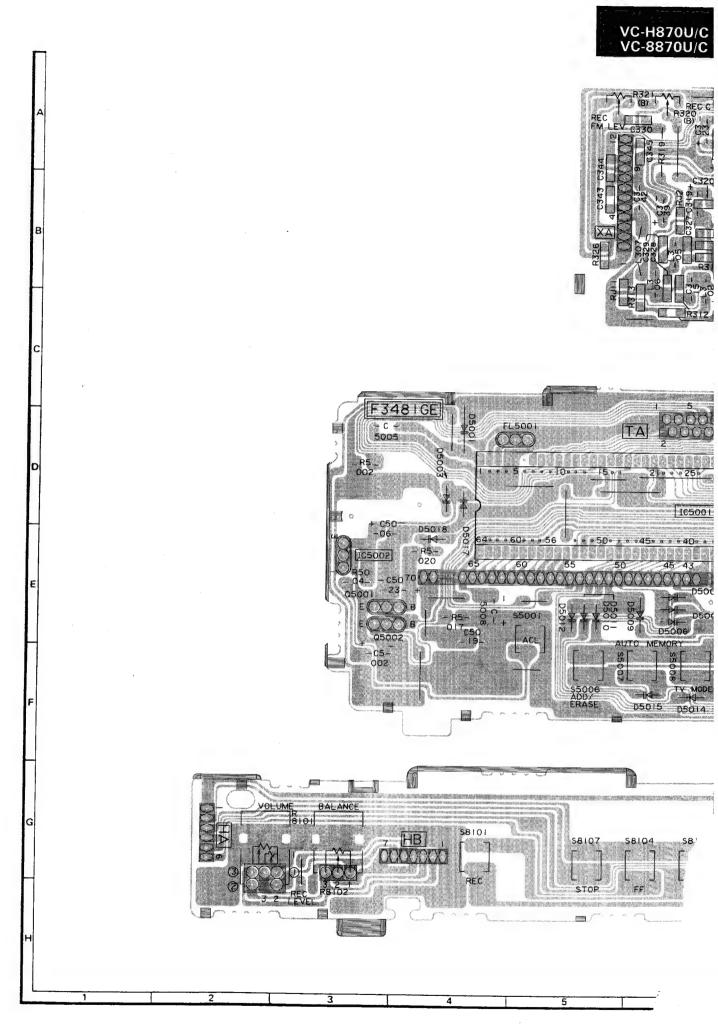


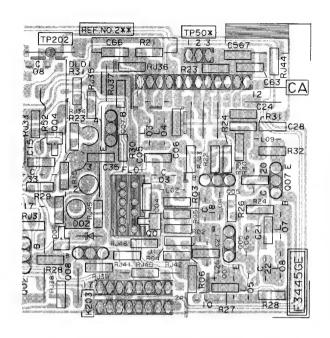


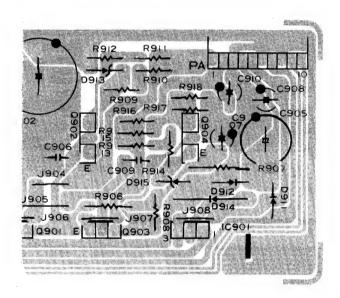


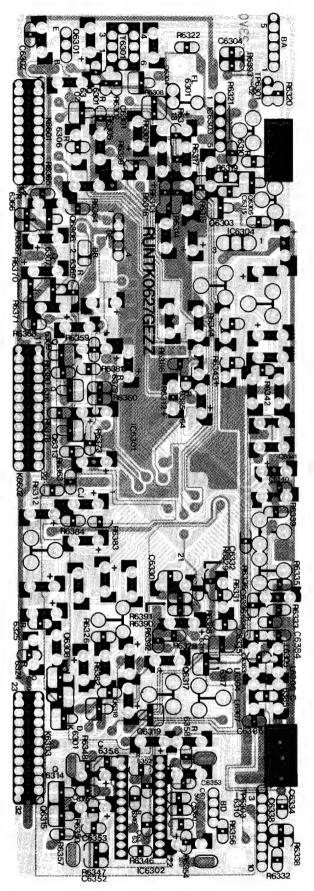






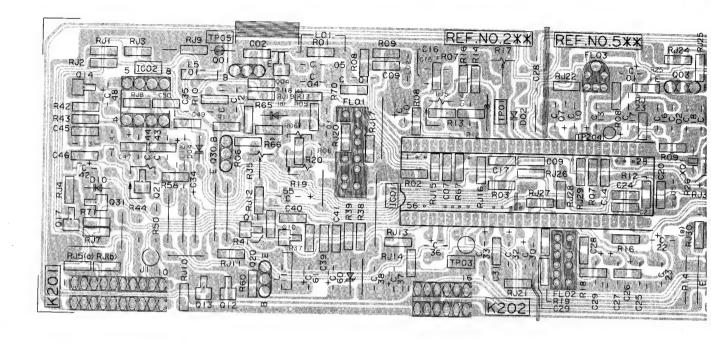




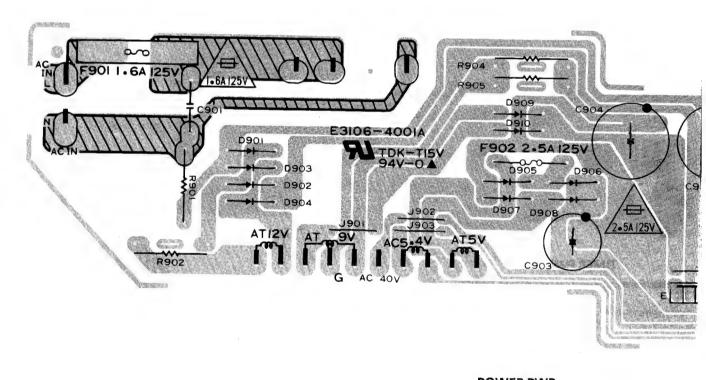


Hi-Fi PWB

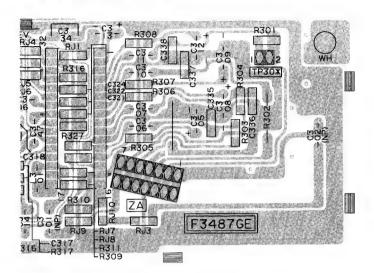
8 9 10 11 12



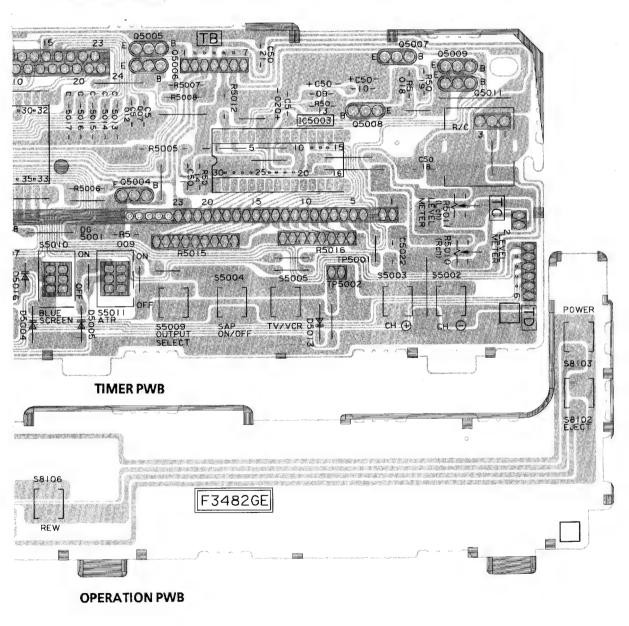
### Y/C PWB



## **POWER PWB**

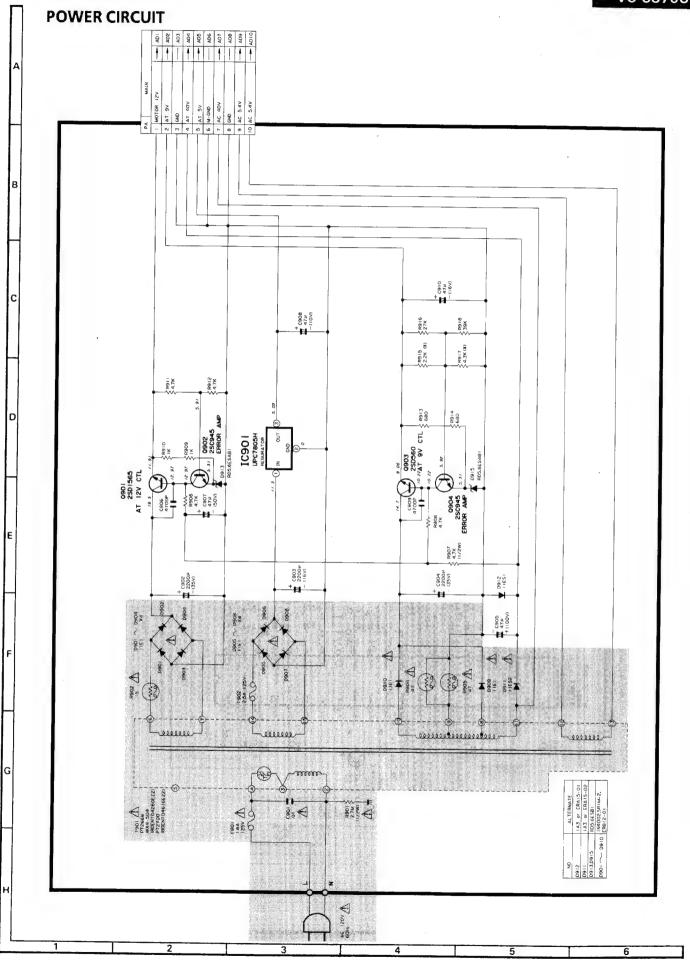


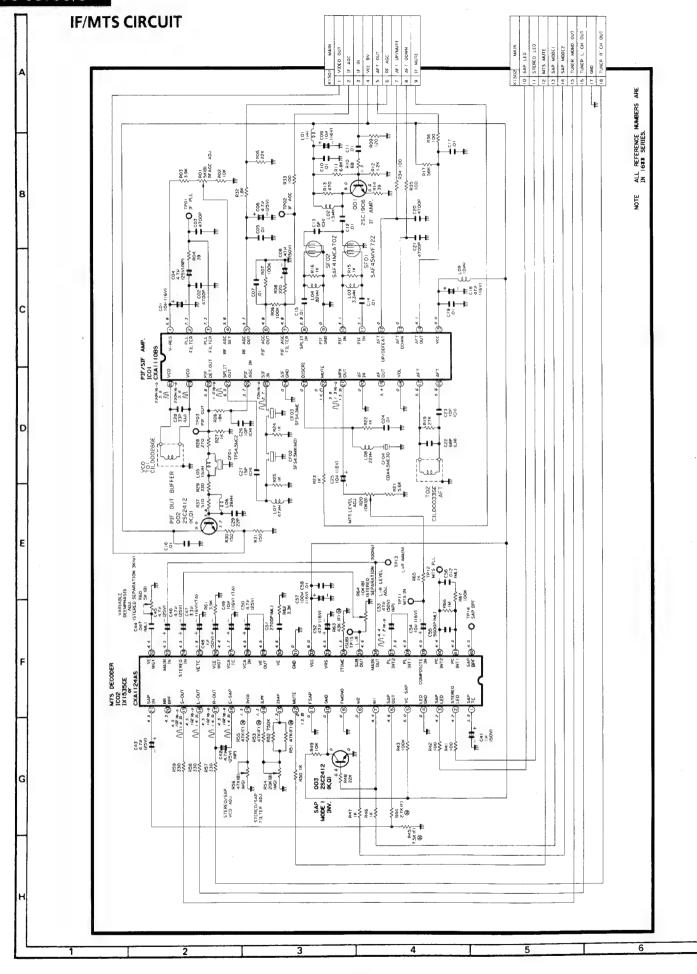
**HEAD AMP. PWB** 



9

10





# 7. REPLACEMENT PARTS LIST PARTS REPLACEMENT

Parts marked with " $\Delta$ " are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

Les pièces marquées " A " sont importantes pour maintenir la sécurité de l'appareil. Ne remplacer ces pièces que par des pièces dont le numéro est spécifié pour maintenir la sécurité et protéger le bon fonctinnement de l'appareil.

## "HOW TO ORDER REPLACEMENT PARTS"

in USA:

Contact your nearest SHARP Parts Distributor. For

location of SHARP Parts Distributor,

Call Toll-free 800-447-4700

in CANADA: Contact Sharp Electronics of Canada Limited

Phone (416) 890-2100

To have your order filled promptly and correctly, please furnish the following informations.

1. MODEL NUMBER

2. REF. NO.

3. PART NO.

4. DESCRIPTION

5. PRICE CODE

Ref. No.	Part No.	Description	Code
		Description	Code

# **MAIN CIRCUIT**

DUNTK3480XM50 Main Board Assembly

(VC-H870U, 8870U)

DUNTK3480XM52 Main Board Assembly

(VC-H870C, 8870C)

Not Replacement Item

	INTEGRATED CIRCUITS	
IC701	VHiLA7116//-1	АН
IC801	RH-iX0720GEZZ	AX
	or	
	RH-iX0721GEZZ	AX
IC802	VHIBA6209//1E	AG
IC2201	VHILVA522D2-1	AD
IC2401	VHINJM2220\$-1	AG
IC5901	RH-iX0760GEZZ	AS
IC5902	VHILVA51982-1	АН
IC9901	VHiUPC574JT-1	AC

	Ref. No.	Part No.	Description	Code
		TRANS	ISTORS	
	Q701,	VS2SA1037KQ-1	2SA1037K	AA
l	702,			
l	704,			
١	706,			
I	808,			
۱	2201			
l	Q705,	VSDTC114EK/-1	DTC114EK	AB
ĺ	711,			
l	814			
ı	Q707,	VS2\$C2412KQ-1	2SC2412K	AA
l	712,			
ļ	802,			
	803,			
١	804,			
	2215,			
l	5902,			
	5903,			
	5904,			
١	9902			
	Q805	V\$2\$C3377-Q-1	2SC3377	AC
		or		
		V\$2\$C2001LK-1		AA
	Q806,	VS2SA1271-Y-1	2\$A1271Y	AB
	807,	or		
	809,	V\$2\$A950-Y/1E	2SA950Y	AD
	810,			
	811,			
	813	•		
	Q2202	VSDTA144EK/-1		AC
	Q5901	VSDTC144EK/-1		AB
	Q6601	VSDTA124EK/-1		AB
	Q9901	V\$2\$A988///1E		AB
	Q9903	VS2SB1212//1E	2SB1212	AC
_				

	DIODES ANI	O CRYSTALS	
D701	VHD1SS119//-1	155119	AB
705,	RH-DX0053GEZZ	155132	AA
707, 708,	or RH-DX0048GEZZ	1N4531	ΑΑ
804,			~
805,			
1501			
1			
1504,			
2201,			
2205,			
5901,			
9902			
D810,	VHD1A3-F///-1	1A3-F	AA
9903			
D9901	RH-EX0130GEZZ	HZS4.7E	AA
D9904	RH-EX0665GEZZ	MTZJ24DT-72	AA

Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
D9905	RH-EX0620GEZZ	MTZJ6.8AT-72	АА		RESIST	TORS	
D9906	RH-EX0640GEZZ	MTZJ12BT-72	AA	<b></b> ΛR9907,	VPG-PC2ER2211	220 ohm, 1/4W, 5%, Fuse	AB
X801	RCRSB0009GEZZ	CRYSTAL—3.58MHz	AL	<u>∧</u> 9908	VKG-KC2EB2213	Resistor (VC-H870C, 8870C)	
X5901	RCRSB0115GEZZ	CRYSTAL—14.318MHz	AF	77 3308		Resistor (VC-H6/0C, 66/0C)	
	COI	ıs			MISCELLA	ANEOUS	
L1501,	VP-DF101K0000		AB	J2201, 2202	QJAKE0053GEZZ	Jack, Video Input Jack, Video Output	AD
2201,				J6601	QJAKE0056GEZZ	Jack, Audio Input (L-CH)	AC
5902,				J6602	QJAKE0060GEZZ	Jack, Audio Input (R-CH)	AC
5903				16603	QJAKE0055GEZZ	Jack, Audio Output (L-CH)	ΑD
L5901	VP-XF330K0000	33µН	AB	J6604	QJAKE0059GEZZ	Jack, Audio Output (R-CH)	AC
					QPLGN0278GEZZ	Plug, 2 pin (AC)	AΔ
	CONT	ROLS			QPLGN0352GEZZ	Plug, 3 pin (TP1501-TP1503 TP5901-TP5903)	3, AA
	CONT	NOL3			QPLGN0679GEZZ	Plug, 6 pin (K202)	AB
R701,	.RVR-M4343GEZZ	100k(B) PG MM Adj.	AB		QPLGN0779GEZZ	Plug, 7 pin (K203)	AB
802,		100k(B)SP Slow Tracking			QPLGN0778GEZZ	Plug, 7 pin (AB, AF)	AC
•		Preset			QPLGN1078GEZZ	Plug, 10 pin (AD)	AC
803		100k(B)EP/LP Slow Trackin Preset	ng		QPLGN1079GEZZ	Plug, 10 pin (K201, K6601, K6603)	AB
R801	RVR-B4336GEZZ	100k(B) FV Adj.	AD		QPLGN1279GEZZ	Plug, 12 pin (K6602)	AC
R5915	RVR-M4334GEZZ	10k(B) AFC Adj.	AB		QSOCN2394GEZZ		ΑĽ
					QSOCN2794GEZZ		ΑĽ
					RCNVR0035GEZZ	RF Converter	А۷
	CAPAC	ITORS			RiFU-0565GEZZ	IF Pack	B⊢
C703, 802	VCEAEA0JW107M	100μF, 6.3V, 20%, Electrolytic	AB		VTUATERH7-054	Tuner	BF
C712	RC-EZ0123GEZZ	47μF, 10V, Electrolytic	АВ				
C712	VCE9EA1HW475M	4.7μF, 50V, 20%,	AD				
C716	VCE9EA1HW225M	Electrolytic (N.P) 2.2 µF, 50V, 20%,	AB		Y/C CI	RCUIT	
		Electrolytic (N.P)			DUNTK3445XM50	Y/C Board Assembly	
C719,	RC-KZ0029GEZZ	0.1μF, 25V, Ceramic	AA			Not Replacement Item	
810	VCE9EA1HW105M	1.0µF, 50V, 20%,	AC				
C811		Electrolytic (N.P)			INTEGRATE	D CIRCUITS	
C1507,	VCEAEA1CW107M	100μF, 16V, 20%,	AC		INTEGRATE	- CINCOTTO	
2204		Electrolytic		IC201	VHiHA1181051E		Αl
C2205	VCEA2A0JW477M	470μF, 6.3V, 20%, Electrolytic	AB	IC202	VHiLC8991//-1		Al
C5912	RC-QZA223TAYJ	0.022μF, 50V, 5%, Mylar	AB		TDAMS	ISTORS	
C5914	RC-QZA561TAYJ	560pF, 50V, 5%, Mylar	AB		IKANS	131013	
C5915	VCEAGA0JW107M	100μF, 6.3V, 20%,	AB	Q201,	VSDTC144ES/-1	DTC144ES	Α
		Electrolytic		502,			
				503,			
				508			
	TRIM	IMER		Q204,	VSDTC144EK/-1	DTC144EK	Α
				211,			
C5916	RTO-H1047GEZZ	50pF, Dot Clock Adj.	AC	217,			
	or			235,			
	RTO-H1028GEZZ		AD	504,			
				511			
				Q205,	VS2SC1923-01E	2SC1923	Д

				1		√ VC-88	5/00
Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
Q207	V\$2C1740\$QR1		AC	217,		10k(B) FM Carrier Adj.	
Q214	V\$2\$C2059KN1		AC	219,		10k(B) REC Level Adj.	
Q220	VS2SD471-KL1		AC	235			
Q221	V\$2\$A1037KQ-1		AA	R244	RVR-M4328GEZ	10k(B) EE Level Adj.	
Q230	VSDTA114ES/-1		AB		N V N 1414-526 GEZ.		l AB
Q231	VSDTA124ES/-1	DTA124ES	АВ			Adj.	
Q501,	VS2SC2412KQ-	1 2SC2412K	AA				
509					CAPA	ACITORS	
				C233	VCE9EA1CW106	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	AC
	DIODES A	ND CRYSTAL		C235	VCE9EA1EW475N	Electrolytic (N.P) 4.7μF, 25V, 20%,	AC
D204,	VHD1SS119//-1	155119	АВ	C265,	PC V70030CF7	Electrolytic (N.P)	
206,	or		ı	509,	KC-KZUUZ9GEZ	Z 0.1μF, Ceramic	AA
210	RH-DX0053GEZZ	1\$\$132	AA	516,			
	or		1	1			
	RH-DX0048GEZZ	1N4531	AA	523	DC 07.444		
D205	RH-ĘX0375GEZZ	HZS6	AA	C503	RC-QZA332TAY		AB
D502	VHD1SS166//-1	1SS166	AC	C517	VCEAEA0JW107N	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	AB
X501	RCRSB0069GEZZ	Crystal – 3.58MHz	АН	C537	RC-QZA182TAY.	Electrolytic 1 1800pF, 50V, 5%, Mylar	
						7 1000pi , 30 v , 3 %, iviylar	AB
	COILS AN	D FILTERS			MISCEL	LANEOUS	
DL501	RCiLZ0208GEZZ	Dolaylina			QPLGN0373GEZZ		AA
22301	or	Delay Line	AN		QPLGN1278GEZZ		AC
	RCiLZ0207GEZZ		11		QSOCN0652REZZ		АВ
FL201	RMPTD0240GEZZ	I D.F. 2 00411	AQ		QSOCN0752REZZ	Socket, 7 pin (K203)	AB
FL501	RCiLF0159GEZZ	L.P.F. – 2.8MHz Filter	AK		QSOCN1052REZZ	Socket, 10 pin (K201)	AC
FL502	RMPTD0178GEZZ		AF				- 1
FL503	RCiLF0194GEZZ		AG L				
	or		AD		HEAD AND	D CIDCUIT	
	RCiLF0181GEZZ		AE		DEAD AIVI	P. CIRCUIT	
L201, 202	VP-XF121K0000	120µH	АВ		DUNTK3487XM51	Head Amp. Board	
L203	VP-XF270K0000	27-11				Assembly	
L203			AB			Not Replacement Item	
214	VP-XF390K0000	зэµн	AB			Not Replacement Item	
L205	VP VE330K0000	22	]]				ļ
L206	VP-XF330K0000 VP-XF220K0000		AB				
L207	VP-XF151K0000	22µH	AB		INTEGRATI	ED CIRCUIT	
L208	VP-XF221K0000	150µH	AB	IC301	VIIIVDATRADA		
L209	VP-XF180K0000	220µH	АВ	10301	VHIXRA7244B-1		AK
L210,	VP-MK101K0000	18µH	AB L				
212	V1 - WIK TO TROUGO	100µН	AB		со	11.5	
L213	VP-XF101K0000	100µH	AB				
L502	VP-MK561K0000	560µН	- 11	L301	VP-XF5R6K0000	5.6µH	AB
L503		470µН	AB	L302	VP-XF180K0000		AB
L505	VP-XF100K0000	10μH	AB	L305	VP-XF151K0000	450	AB
		- F.	AB	L306	VP-XF820K0000	00	AB
				L307	VP-DF101K0000	440	АВ
	CONTR	OLS			CONT	ROLS	4
R205,	RVR-M4334GEZZ	10k(B) PB Level Adj.		2222			
215,		10k(B) Dev. Adj.	AB	R320	RVR-B5442CEZZ		AB │
				R321	RVR-B5443CEZZ	2k (B) REC FM Level	AΒ

Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
	CAPAC	ITORS			PACKAGED	CIRCUITS	
C301,	VCE9EA1CW475M	4.7μF, 16V, 20%,	AB	R5015	RMPTC0093GEZZ	Resister Array	AC
302		Electrolytic (N.P)	1	R5016	RMPTC0124GEZZ	Resister Array	AB
C306,	RC-KZ0029GEZZ	•	AA				
307,					FILT	TER	
310,				FL5001	RFiLC0073GEZZ	Osc. – 4MHz	AD
311,					or		
318,			l		RFILC0079GEZZ		AD
342					CONT	ROLS	
	MISCELL	ANEOUS	一	R5010,	RVR-M4626GEZZ	10k(B) Level Meter Adj.	AB
						(R-CH)	
	QPLGN0273GEZZ	Plug, 2 pin (TP301-TP302)	AA	5011		10k(B) Level Meter Adj.	
	QPLGN1280GEZZ	Plug, 12 pin (XA)	AC			(L-CH)	
	QSOCN0732REZZ	Socket, 7 pin (ZA)	AC				
					CAPA	CITOR	
	TIMER	CIRCUIT		C5002	VCEA2A0JW477M	470 μF, 6.3V, 20% Electrolytic	AB
	DUNTK3481HE50	Timer Board Assembly	_		MISCELL	ANEOUS	
		Not Replacement Item	.	DG5001	VVKBG807GK/-1	Fluorescent Display Tube	AY
				DGS001	RRMCU0037GEZZ		AL
					Or	Remote Control Receives	7.
	INTEGRATE	D CIRCUITS			RRMCU0041GEZZ		AM
					QPLGN0278GEZZ	Plug, 2 pin (TC)	AA
IC5001	RH-iX0556GEZZ		AW		QPLGN0780GEZZ	Plug, 7 pin (TB)	AC
	or				QPLGZ0630GEZZ		AC
	RH-iX0566GEZZ		AW		QSOCN2395GEZZ		AD
IC5002	VHIPST529H2-1		AD	\$5002,	QSW-K0079GEZZ	Switch, CH Down (TRK (-)	
IC5003	VHIBA6800AS-1		. AR	5003,	<b>4011 1101111</b>	Switch, CH Up (TRK (+))	
				5004,		Switch, SAP On/Off	
	TRANS	ISTORS		5005,		Switch, TV/VCR	
	110-113			5006,		Switch, ADD/Erase	
Q5001	VSDTC144ES/-1	DTC144ES	AB	5007,		Switch, Auto Memory	
Q5002	VS2C1740SQR1E	2SC1740S	AC	5008,		Switch, TV, Mode	
Q5005,	VSDTA124ES/-1	DTA124ES	AB	5009		Switch, Out put Select	
5006,				\$5010	QSW-S0122GEZZ	Switch, Blue Screen	AD
5009,				L			
5011							-
Q5007	VSDTC124ELT-1		AA		OPERATIO	N CIRCUIT	
Q5008	V\$2\$A1561Q/1E	25A1561L2Q	AC		DUNTER	Operation Board Assembl	)
	DIO	DES			DUNIK3462HE30	Not Replacement Item	y -
D5001,			AC		MISCELL	ANEOUS	
5003,		155132	AA		000070000	Cocket Fair (UA)	AC
5004,		466440	4 75	50404	QSOCZ0630GEZZ		AE
5006,		155119	AB	\$8101	QSW-K0079GEZZ		A
5008,		4846524		S8102,		Switch, Eject	
5011,	RH-DX0048GEZZ	1N4531	AA	8103,		Switch, Power	
5013				8104,		Switch, FF	
				8105,		Switch, Play Switch, REW	
5016,				8106,			
5018				8107		Switch, Stop	

							3/00
Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
	HI-FI C	CIRCUIT		R6327,	98MVZ067L134	/ 30k(B) R/P Level (L-CH) Adj.	AB
	RUNTK0627GEZZ		_	6341		30k(B) R/P Level (R-CH) Adj.	
		Not Replacement Item		R6330	98MVG067L114	10k(B) (MG) VCO Fo (L-CH) Adj.	AC
	INTEGRAT	ED CIRCUITS		R6337	98MVZ067L113	/ 1k(B) 1.3M/1.7M B.P.F. Adj.	AB
IC6301	VHIAN3970FB-1		AU	R6340	98MVG067L153/		AB
IC6302	VHIAN3316K/-1		AG			(R-CH) Adj.	
IC6303	VHIBA7755//-1		AD	R6387	98MVZ067L154	50k(B) D.O. Level Adj.	AC
IC6304	VHIAN7805F/-1		AF				
	TRANS	SISTORS		]		FORMER	
Q6301	98M-2SC3939//	25C3939R	AD	T6301	RTRNH0053GEZZ	Bias Osc.	ΑE
Q6302,	98M-UN2212///		AB				
6304,			Ab		CAPA	CITORS	
6305,				C6305	98MECQP1-562J	5600pF, 100V, ±5%, Film	AD
6314,				C6324,	98MA1CN100SB/		
6315, 6317,				6344			
6320				C6326,	98MA1HN010SB/	1μF, 50V, Electrolytic (N.P)	AB
Q6303,	98M2SC2712Y/G	25C2712V or G	A.D.	6343			
6306,	301412302712170	23C2/121 Of G	AB	C6328	98MA1CU101B//	100μF, 16V, Electrolytic	AB
6307,							
6309					MISCELL	ANEOUS	
Q6308	98M-UN2112///	UN2112	AB				
Q6310,	98M2SD1306///	2SD1306	AC		98MB5B-PH-KS/	Plug, 5 pin (BA)	AB
	or				98MB2B-PH-KS/ 98MB4B-PH-KS/	Plug, 2 pin (BB)	AB
6313	98M2SD1328///		AC		98M10MQ-ST///	Q- 1 ()	AB
Q6316	98M-UN2113///		AB		98M12MQ-ST///	Plug, 10 pin (K6601, K6603) Plug, 12 pin (K6602)	AD
Q6318, 6319	98M-UN2213///	UN2213	AB		98MS02B-DR///	Plug, 2 pin (TP6301, 6302)	AB
						Plug, 8 pin (TP6303-6310)	AC
	DIC	DE					
D6301	98M-HZM2838//	HZM2838C	AB		POWER	CIRCUIT	
	CIOLS AN	D FILTER			RDENT0426GEZZ	Power Board Assembly (VC-H870U, 8870U)	-
L6301	98M0405RA221K	220µН	AC		RDENT0461GEZZ	Power Board Assembly	_
L6302	98M-L06TB822J		AC			(VC-H870C, 8870C)	
L6303	98M0405RA101K	100µН	AB			Not Replacement Item	
L6304,	VP-DF331J0000	330µН	АВ				
6307			- 1	<u> </u>			
L6305, 6306	VP-DF221J0000	220µH	AB		INTEGRATE	D CIRCUIT	
FL6301	RCiLi0060GEZZ	Filter	AD	IC901	95KUCB0027AS		AG
	CONTI	ROLS	$\dashv$		TRANSI	STORS	
R6304	98MVZ066H155/	500k(B) Bias Adj.	<u></u>				
		2k(B) Normal PB Level Adj.	AB	Q901	95KUAD0088AC		AF
		5k(B) EE Level (L-CH) Adj.	AB AC	Q902, 904	95KUAC0004AZ	2SC945	AC
6345	2.2.2.7	5k(B) EE Level (R-CH) Adj.	~		9581140002167	250560	.
				~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	95KUAD0031SZ	230300	AF



Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
	DIO	DES		М	ECHANISM C	HASSIS PARTS	
<u> </u> ∆D901	95KUBC0112AZ	11E1	АВ			-	
				1	PGiDS0023GEFW	Retaining Guide	AE
<b>∆</b> 910			_	2	MSPRC0142GEFJ	Retaining Guide Spring	AA
<u> </u> ∆D911	95KUBC0150BZ	11ES2	AB	3	LANGT9133GEZZ	Video Head Cleaner	AF
D912	95KUBC0150AZ	11ES1	AB		LANGAGGGGGGW	Sub Chassis Ass'y	
D913,	95KUBDAC5R6B	RD5.6ESAB1	AB	4	LANGA0059GEFW	Solenoid Stopper	AB
915				5	MARMP0047GEZZ	Video Head Cleaner Arm Ass'y	AG
				6	MLEVP0177GEZZ	Video Head Cleaner Drive Lever	AD
	TRANSFO	DRMERS		7	MSPRT0317GEFJ	Video Head Cleaner	AA
<u>∧</u> т901		PT2668 (VC-H870U, 8870U		) ′		Arm Spring	~~
<u> </u>	95K116035152	PT2700 (VC-H870C, 8870C)	) BB	8	MSPRC0144GEFJ	Azimuth Spring	AA
				9	RHEDU0070GEZZ	Audio /Control Head Ass'y	AS
				10	PCAPS1015GEZZ	Retaining Guide Cap	AA
				11	QPWBF2888GEZZ	Audio /Control Head PWB	AB
	CAPAC	CITORS		12	MLEVF0292GEZZ	Audio /Control Head Arm	AD
	95KUGCQ103AB	0.01μF, Ceramic	AD	13	MSPRD0087GEFJ	Audio /Control Head Arm Spring	AA
 C902	95KUGZ0671ZZ	2200µF, 35V, Electrolytic	AG	14	LHLDZ1606GEZZ	Loading Block Holder Ass'y	AC
C903	95KUGAC222GG	2200µF, 16V, Electrolytic	ΑE	15	QPRBF3409GEZZ	Loading Block PWB	AD
C904	95KUGAE222GG	2200µF, 35V, Electrolytic	AG	16	RMOTM1049GEZZ	Loading Motor	AM
C905	95KUGAJ470BU	47μF, 100V, Electrolytic	AD	17	QPLGN0729TAZZ	Plug, 5 pin	AC
				18	QSW-R0026GEZZ	Cam Switch	ΑE
				19	NGERW1032GEZZ	Worm Wheel	AC
				20	NPLYV0133GEZZ	Loading Motor Pulley	AC
	RESIS	TORS		21	NBLTK0058GE00	Loading Belt	AA
	95KUECC275AB	2.7M ohm, 1/2W, Solid	AA	22	NGERW1031GEZZ	Worm Ass'y	AC
	95KUEBBR15AG	0.15 ohm, Fuse Resistor	AC	23	NSFTG0045GEFJ	Worm Shaft	AB
<u>∧</u> R904,	95KUEBBR47AF	0.47 ohm, Fuse Resistor	AC	24	NGERH1129GEZZ	Master Cam	AC
₫ 905				25	MLEVF0281GEZZ	Pinch Roller Lever Ass'y	ΑN
Δ.				26	MLEVF0290GEZZ	Relay Shifter Lever	ΑE
				27	MLEVC0023GEZZ	Reverse Guide	AG
	MICCELL	ANEOUS		28	MSPRD0086GEFJ	Reverse Guide Spring	AA
	MISCELL	ANEOUS		29	RMOTN2019GEZZ	Capstan D.D. Motor	ΑZ
Δ	95KEHS0458ZZ	AC Cord	AL	30	MLEVP0136GEZZ	Slow Brake Lever	AA
	95KPJCCB1601	Fuse, 1.6A/125V	AF	31	MSPRT0276GEFJ	Slow Brake Spring	AA
<b>▲</b> F902	95KPJCED2501	Fuse, 2.5A/125V	AF	32	MSPRC0151GEFJ	Reverse Guide Retaining	AA
	95KPZZ0625ZZ	Fuse Holder	AB			Spring	
	95KPKZ0450ZZ	Plug, 10 pin (PA)	AD	33	MLEVF0289GEZZ	Relay Gear Drive Lever	ΑE
				34	MSLiF0043GEZZ		AK
				35	NSFTZ0068GEFD	Brake Lock Shaft	AC
				36	MSPRC0143GEFJ		AB
	ADED DELLA	TE CONTROL !!!	IT.	37	MSPRT0274GEFJ		AB
INFR	AKED KEMO	TE CONTROL UN	111	38 39	MLEVP0181GEZZ MLEVP0131GEZZ	Picture Scan Brake Lever Picture Scan Reciprocating	ΑΑ ΑC
	RRMCG0726GESA	Infrared Remote Control	ΑZ	39	WILE VPUIS I GEZZ	Lever	, ,,,
	KNIVICOU/200E3A	Unit Assembly	~L	40	RPLU-0083GEZZ		AF
		Jille Assembly		41	NDAIV1046GEZZ		AG
				42	NGERH1128GEZZ	Idler Gear Ass'y	ΑN
				1 43	NPLYV0134GEZZ	•	AC
	CABINE	T PARTS		44	MSPRD0085GEFJ	•	AB
	02680120410	Pattory Cover	AC	45	PCOVP1018GEZZ	Shifter Spring Cover	AC
	93GNR120410	Battery Cover	AC	46	LHLDP1092GEZZ		AE

Code

AA

AA

AA

AB

AA

AC AB AΑ

AA ΑM

ΑZ

AY

AC

AA AA AA

AΑ

ΑE

AA

AΑ

AΑ

AΑ

AA

AΑ

ΑB

AD

ΑB

Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	1
48	QPWBF2977GEZZ	Reel Sensor PWB	AK	101	VRS-TW2ED221J	220 ohm, 1 /4W, 5 %,	_
49	RH-PX0181GEZZ	Reel Sensor	ΑE	•		Oxide Film	
50	LCHSS0016GEZZ	Reel Block Chassis	AL	102	VCKYTV1HB102K		
51	MLEVP0134GEZZ	<b>Tension Relay Lever</b>	AC		7 7775 702	Ceramic	
52	MLEVP0195GEZZ	Tension Release Lever	AC	103	VRS-TV1JD473J		
53	MLEVP0132GEZZ	<b>Back Tension Lever</b>	AC			Oxide Film	
54	MSPRT0273GEFJ	Back Tension Lever Spring	AB	105	LANGA0051GEFW		
55	NDAiV1047GEZZ	-	АН			Holder	
56	MSPRT0272GEFJ	Main Brake Spring	AC	106	PGiDS0027GEZZ		
57	MLEVP0135GEZZ	Intermediate Lever	AC			Flange (L)	
58	MLEVP0129GEZZ	Main Take-Up Brake Lever	ΑE	107	LANGF7061GEZZ	Release Pin Angle Ass'y	
59	MLEVP0128GEZZ	Main Supply Brake Lever	ΑE	108	QPLGN0229TAZZ		
60	NGERH1121GEZZ	Loading Relay Gear	AA	109	RC-KZ0019GEZZ	3, - p	
61	MSPRT0271GEFJ	Loading Reciprocating	AA			- 20% Ceramic	
		Spring		112	PCAPS1018GEZZ		
62	NGERH1120GEZZ	Take-Up Loading Gear	AA	113	RPLU-0085GEZZ		
63	MLEVF0304GEZZ	Take-Up Loading Arm Ass'y	AC			Solenoid	
64	NGERH1119GEZZ	Supply Loading Gear	AA	114	CCHSS0018GE02	Reel Block Ass'y	
65	MLEVF0303GEZZ	Supply Loading Arm Ass'y	AC			Neer Block Ass y	
66	LCHSM0109GEZZ	Main Chassis Ass'y	AR				
67	LBNDK1002GEZZ	Tension Band Ass'y	AD				
68	LHLDZ1607GEZZ	Tension Spring Hook Plate	AA				_
69	MSPRT0275GEFJ	Tension Spring	AA	CAS	CETTE HOLICIA	C COURT O	
70	MLEVF0291GEZZ	Tension Arm Ass'y	AF	CAS	SELLE HOOSIN	G CONTROL PARTS	,
72	MSLiF0049GEFW	Take-Up Pole Base Slider	AB		CIU DY205255		_
73	LPOLM0037GEZZ	Take-Up Pole Base Ass'y	AG		CHLDX3052GE53	Cassette Housing Control	,
74	NROLP0062GEZZ	Guide Roller Ass'y	AE	301	DC:DMAGGGGGG	Assembly	
75	MSLiF0048GEFW	Supply Pole Base Slider	AB	301	PGiDM0069GE00	Down Guide	1
76	LPOLM0036GEZZ	Supply Pole Base Ass'y	AG	302	QSW-F0034GEZZ		1
77	PGIDM0066GEZZ	Take-Up Loading Rail	AB	303	LILIDYADAAGEAA	Switch	
78	PGiDM0067GEZZ	Supply Loading Rail	AB	303	LHLDX1014GE00	Cassette Housing Frame (R)	1
79	NSFTL0563GEFW	Supply Impedance Roller	AC	304	MARMP0043GE00	Open Lever A	1
		Inner		306	MARMP0044GE00		F
80	PGiDH0031GEFW	Supply Impedance Roller	AA	307	NGERW1036GEZZ	Phase Gear	F
		Flange		307	MSPRT0290GEFJ	Reciprocating Lever	A
81	NROLP0084GEZZ	Supply Impedance Roller	AC	308	MCDDDDAAGCEE	Spring	
82		Full Erase Head Ass'y	AK	309	MSPRD0088GEFJ	Drive Gear Spring (R)	A
83		Full Erase Head PWB	AA	310	NGERW1034GEZZ	Drive Gear (R)	P
84		Supply Reel Retainer Ass'y	AD	311	MSPRT0277GEFJ	Reciprocating Spring	Δ
85			АВ ∭	312	NGERW1033GEZZ	Worm Wheel Gear	F
86			AE	313	LANGF9355GEFW	Worm Bracket	Δ
		Brake Lever		313	NBRGP0013GEZZ	Bearing	Α
87			AB	315	MLEVP0142GE00 MSPRD0091GEFJ	Open Lever	A
••		Brake Spring		316		Open Lever Spring	Α
90			AL	317	MLEVP0141GEZZ MSPRT0280GEFJ	Switching Lever	Α
91	DDRMW0008HE13	Upper and Lower Drum	BU	318	NSFTD0016GE77	Switching Lever Spring	Α

## tion ACne (R) AC AA AA AΑ ΑА AA ΑB AA AB AB AΑ

NSFTD0016GEZZ Worm Shaft Ass'y

Clutch Lock Lever

MLEVP0140GEZZ

AC

ΑW

AN

AG

AC

318

319

QBRSK0021GEZZ

RMOTP1102GEZZ

RDTCH0018GEZZ

92

93

96

97

99

100

Drum D.D. Motor Ass'y

Earth Brush Ass'y

Ass'y

QCNW-4880GEZZ Full Flat Cable (Drum D.D.

QCNW-6540GEZZ Full Flat Cable (Capstan D.D. AH

**Dew Sensor** 

Motor)

QSOCN0534REZZ Socket, 5 pin (MF)

217

XHPSD26P03000 Screw 2.6P+3S

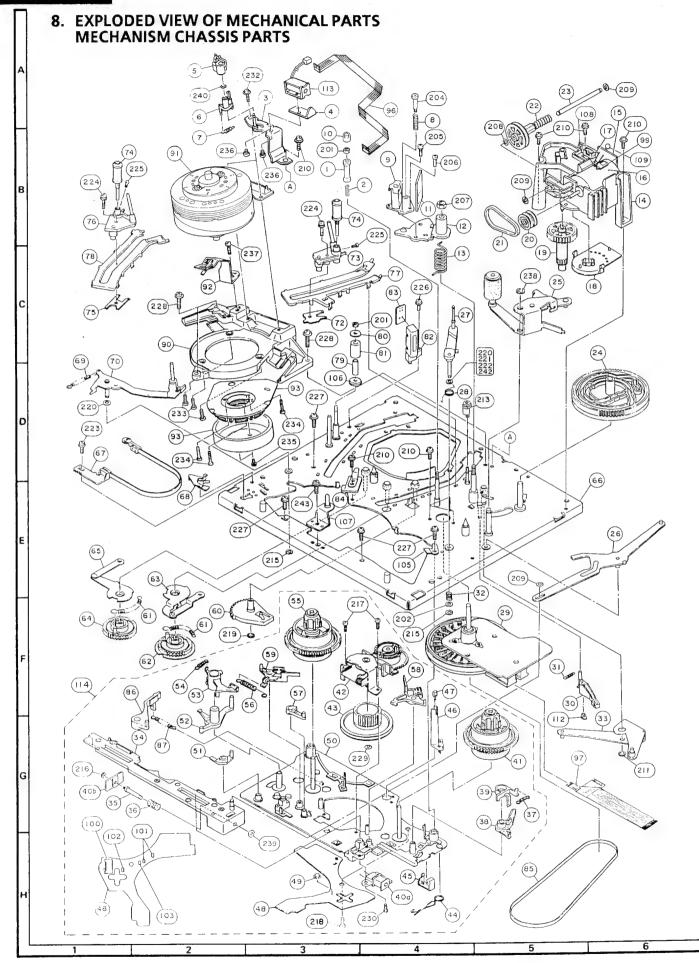
Ref. No.	Part No.	Description	Code	Ref. No.	Part No.	Description	Code
328	MSPRP0097GEFJ	Cassette Spring	AA	218	XHPSD20P03000	Screw 2P + 3S	AA
329	LANGF9357GEFW	Slider Lock (L)	AA	219	XRESJ25-04000	E Ring-2.5	AA
330	MSPRT0281GEFJ	Slider Lock Spring	AA	220	XWHJZ25-05050	Washer W2.6-5-0.5	AA
331	MSLiF0044GEFW	Slider	AF	221	XWHJZ25-01050	Washer W2.6-5-0.13	AA
332	MLEVP0137GE00	Lock Release Lever	AA	222	XWHJZ25-02050	Washer W2.6-5-0.25	AA
333	MSPRD0093GEFJ	Lock Release Lever Spring	AA	223	LX-HZ3043GEZZ	Screw W2.6P + 6S	AA
334	MLEVP0143GE00	Slider Lock Cover	AA	224	LX-BZ3099GEZZ	Screw WSW2P + 11S (W5)	AB
335	LANGF9356GEFW	Slider Lock (R)	AA	225	LX-XZ3030GEFD	Screw M2x4	AC
336	LHLDX1010GE00	Slider Holder (R)	AB	226	XHPSD26P08WS0	Screw C2.6P + 8S	AA
337	NGERW1035GEZZ	Drive Gear (L)	АВ	227	XJPSD26P08WS0	B Tight Screw C2.6P + 8S	AA
338	MSPRD0089GEFJ	Drive Gear Spring (L)	AA	228	XHPSD30P08WS0	Screw C3P + 8S	AA
339	LHLDX1015GE00	Cassette Housing Frame	AC	229	LX-WZ1040GE00	Washer CW2.5-6-0.5	AA
		(L)		230	XJBSD20P06000	B Tight Screw 2P + 6S	AA
340	NSFTD0015GEFD	Main Shaft	AD	232	LX-HZ3056GEFD	Screw WSW3P + 10S + W6	AA
341	QPWBF2894GEZZ	End Sensor PWB	AB	233	LX-BZ3064GEFN	Screw SW3P + 6S-Ni	AA
342	RH-PX0176GEZZ	Phototransistor	ΑE	234	XBPSD26P12J00	Screw SW2.6P + 12S	AA
343	QPWBF3194GEZZ	Start Sensor PWB	AC	235	XBPSD30P05J00	Screw SW3P + 5S	AA
344	· QSW-F0040GEZZ	Cassette Switch	AD	236	XBPSD20P04J00	Screw SW2P + 4S	AA
345	ZTAPEZ790008E		_	237	XHPSD30P06000	Screw S3P + 6S	AA
347	QSOCN0595GEZZ	Socket, 5 pin	ΑВ	238	LX-RZ3001AEZZ	E Ring-3 (Curl)	AA
348	VSDTC124F / /-1	Transistor	AC	239	LX-WZ1042GE00	Washer CW2.7-7-0.5	AA
349	VS2SA937-Q /-1	Transistor	AC	240	LX-WZ1005GE00	Washer 1.6W-4-0.5	AA
350	VRD-RA2BE153J	15k ohm, 1 /8W, 5%,	AA	242	XWHJZ25-04050	Washer W2.6-5-0.4	AA
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Carbon		243	XHPSD30P04WS0	Screw C3P + 4S	AA
351	VRD-RA2BE223J	22k ohm, 1/8W, 5%,	AA				
		Carbon		ļ			
352	VRD-RA2BE103J	10k ohm, 1/8W, 5%,	AA				
		Carbon			MECHANIC	TAL DARTS	
353	VRD-RA2BE472J	4.7k ohm, 1 /8W, 5%,	AA		IAITCIIVIAI	LALFANIS	
	V N D - N A Z D E 4 / Z J		~~				
	VKD-KAZBE472J	Carbon	~~	601	CCA PP1002CEV1	Main Frama	۸۱۸/
			AA	601	CCABB1092GEK1	Main Frame	AW
354	VRD-RA2BE332J	Carbon		601 602	CCABB1092GEK1 CCABA3054GE03	Upper Cabinet Ass'y	AW AS
354	VRD-RA2BE332J	Carbon 3.3k ohm, 1 /8W, 5%, Carbon	AA	602	CCABA3054GE03	Upper Cabinet Ass'y (VC-H870U/C)	AS
		Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%,				Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y	
354 355	VRD-RA2BE332J RC-KZ0028GEZZ	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic	AA AA	602	CCABA3054GE03	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C)	AS
354 355 356	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ	Carbon 3.3k ohm, 1/8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable	AA AA AF	602	CCABA3054GE03	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet	AS
354 355 356 401	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00	Carbon 3.3k ohm, 1/8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5)	AA AA AF AA	602 602 602-1	CCABA3054GE01  GCABA3054GESJ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C)	AS AS AR
354 355 356	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ	Carbon 3.3k ohm, 1/8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5)	AA AA AF AA	602	CCABA3054GE03	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet	AS
354 355 356 401	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00	Carbon 3.3k ohm, 1/8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5)	AA AA AF AA	602 602 602-1 602-1	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C)	AS AS AR AR
354 355 356 401 402	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)	AA AA AF AA	602 602-1 602-1 602-2	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label	AS AS AR AR
354 355 356 401 402	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD	Carbon 3.3k ohm, 1/8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5)	AA AA AF AA	602 602-1 602-1 602-2 603	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel	AS AR AR AR
354 355 356 401 402	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND	AA AA AF AA	602 602-1 602-1 602-1 602-2 603 604	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate	AS AR AR AR AB AG AF
354 355 356 401 402	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD REWS, NUTS, WIRE (	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND CLAMP	AA AF AA AA	602 602-1 602-1 602-1 602-2 603 604 605	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder	AS AR AR AB AG AF AA
354 355 356 401 402 <b>SCI</b>	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD REWS, NUTS, WIRE (	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut	AA AF AA AA	602 602-1 602-1 602-2 603 604 605 606	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw	AS AR AR AB AG AF AAA AA
354 355 356 401 402 SCI 201 202	VRD-RA2BE332J RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE ( XNFSD20-16000 XWHSD26-05060	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5	AA AF AA AA	602 602-1 602-1 602-2 603 604 605 606 607	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder	AS AR AR AB AG AF AA AA AA
354 355 356 401 402 SCI 201 202 204	RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE ( XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw	AA AF AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth	AS AR AR AB AG AF AA AA AA
354 355 356 401 402 <b>SCI</b> 201 202 204 205	RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE ( XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw	AA AF AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring	AS AR AR AB AG AF AA AA AA AA
354 355 356 401 402 SCI 201 202 204	RC-KZ0028GEZZ QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE ( XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000 LX-BZ3096GEFD	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw	AA AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw	AS AR AR AB AG AF AA AA AA AA AA
354 355 356 401 402 SCI 201 202 204 205 206 207	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ  LX-WZ1020GE00  LX-HZ3046GEFD  REWS, NUTS,  WIRE (  XNFSD20-16000  XWHSD26-05060  LX-BZ3095GEFD  XBPSD26P06000  LX-BZ3096GEFD  XNFSD40-31000	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head)	AA AA AA AA AB	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw Screw	AS AR AR AB AG AF AA AA AA AA AA
354 355 356 401 402 SCI 201 202 204 205 206 207 208	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE (  XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000 LX-BZ3096GEFD XNFSD40-31000 LX-WZ1048GEZZ	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5	AA AA AA AA AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw Screw Screw	AS AR AR AB AG AA AA AA AA AA AA
354 355 356 401 402 SCI 201 202 204 205 206 207 208 209	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE (  XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000 LX-BZ3096GEFD XNFSD40-31000 LX-WZ1048GEZZ LX-WZ1041GE00	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM)	AA AA AA AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw Screw Screw Screw (for Upper Cabinet)	AS AR AR AB AG AF AA AA AA AA AA AA AA
354 355 356 401 402 SCI 201 202 204 205 206 207 208	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ  LX-WZ1020GE00  LX-HZ3046GEFD  REWS, NUTS,  WIRE (  XNFSD20-16000  XWHSD26-05060  LX-BZ3095GEFD  XBPSD26P06000  LX-BZ3096GEFD  XNFSD40-31000  LX-WZ1048GEZZ  LX-WZ1041GE00  XHPSD26P06WS0	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM) Screw C2.6P + 6S	AA AA AA AA AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614 616	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF JKNBP1054GESA	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw	AS AR AR AB AG AA AA AA AA AA AA AA
354 355 356 401 402 SCI 201 202 204 205 206 207 208 209	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE (  XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000 LX-BZ3096GEFD XNFSD40-31000 LX-WZ1048GEZZ LX-WZ1041GE00 XHPSD26P06WS0 XRESJ30-06000	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM) Screw C2.6P + 6S E Ring-3	AA AA AA AA AA AA AA AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw Screw Screw Screw Screw Screw Screw Screw Screw Screw(for Upper Cabinet) Slide Knob Fluorescent Display Tube	AS AR AR AB AG AF AA AA AA AA AA AA AA
354 355 356 401 402 <b>SCI</b> 201 202 204 205 206 207 208 209 210	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ  LX-WZ1020GE00  LX-HZ3046GEFD  REWS, NUTS,  WIRE (  XNFSD20-16000  XWHSD26-05060  LX-BZ3095GEFD  XBPSD26P06000  LX-BZ3096GEFD  XNFSD40-31000  LX-WZ1048GEZZ  LX-WZ1041GE00  XHPSD26P06WS0	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM) Screw C2.6P + 6S E Ring-3 Adjusting Nut (X-Position)	AA AA AA AA AA AA AA AA AA AB	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614 616 617	CCABA3054GE03 CCABA3054GE01 GCABA3054GESJ GCABA3054GESM TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF JKNBP1054GESA LHLDZ1677GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw (for Upper Cabinet) Slide Knob Fluorescent Display Tube Holder	AS AR AR AB AG AA
354 355 356 401 402 <b>SCI</b> 201 202 204 205 206 207 208 209 210 211	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ LX-WZ1020GE00 LX-HZ3046GEFD  REWS, NUTS, WIRE (  XNFSD20-16000 XWHSD26-05060 LX-BZ3095GEFD XBPSD26P06000 LX-BZ3096GEFD XNFSD40-31000 LX-WZ1048GEZZ LX-WZ1041GE00 XHPSD26P06WS0 XRESJ30-06000	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM) Screw C2.6P + 6S E Ring-3 Adjusting Nut (X-Position)	AA	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614 616 617	CCABA3054GE03  CCABA3054GE01  GCABA3054GESJ  GCABA3054GESM  TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF JKNBP1054GESA LHLDZ1677GEZZ	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw Screw Screw Screw Screw Screw Screw Screw (for Upper Cabinet) Slide Knob Fluorescent Display Tube Holder Wire Holder	AS AR AR AB AG AA
354 355 356 401 402 SCI 201 202 204 205 206 207 208 209 210 211 213	VRD-RA2BE332J  RC-KZ0028GEZZ  QCNW-4789GEZZ  LX-WZ1020GE00  LX-HZ3046GEFD  REWS, NUTS,  WIRE (  XNFSD20-16000  XWHSD26-05060  LX-BZ3095GEFD  XBPSD26P06000  LX-BZ3096GEFD  XNFSD40-31000  LX-WZ1048GEZZ  LX-WZ1041GE00  XHPSD26P06WS0  XRESJ30-06000  LX-NZ3046GEFW	Carbon 3.3k ohm, 1 /8W, 5%, Carbon 0.047µF, 16V, 20%, Ceramic Connecting Cable Cut Washer (4.2W-6.0-0.5) Screw (B Tight BTN3P + 6S)  WASHERS AND LAMP  Adjusting Nut Washer W2.6S-6-0.5 AC Head Screw Azimuth Adjusting Screw Tilt Adjusting Screw Adjusting Nut (A/C Head) Washer W3.1-5.4-0.5 Washer W2.6-6-0.5 (LM) Screw C2.6P + 6S E Ring-3 Adjusting Nut (X-Position) Washer CW2.1-5-0.5 E Ring-1.2	AA AA AA AA AA AA AA AA AA AB	602 602-1 602-1 602-1 602-2 603 604 605 606 607 608 609 610 611 612 614 616 617	CCABA3054GE03  CCABA3054GE01  GCABA3054GESJ  GCABA3054GESM  TLABS0049GEZZ GBDYU3052GEZZ GCOVA1504GEKZ LHLDZ1616GEZZ LX-HZ3047GEFF LHLDZ1609GEZZ QEARP0276GEFW MSPRC0145GEFJ XEBSD30P12000 XHPSD30P06WS0 XEBSD40P12000 LX-HZ3040GEFF JKNBP1054GESA LHLDZ1677GEZZ  LHLDW1113GEZZ LANGF9367GEFW	Upper Cabinet Ass'y (VC-H870U/C) Upper Cabinet Ass;y (VC-8870U/C) Upper Cabinet (VC-H870U/C) Upper Cabinet (VC-8870U/C) Label Bottom Panel Terminal Plate Hi-Fi PWB Holder Screw Y/C PWB Holder Upper Cabinet Earth Power Earth Spring Screw (for Upper Cabinet) Slide Knob Fluorescent Display Tube Holder	AS AR AR AB AG AA

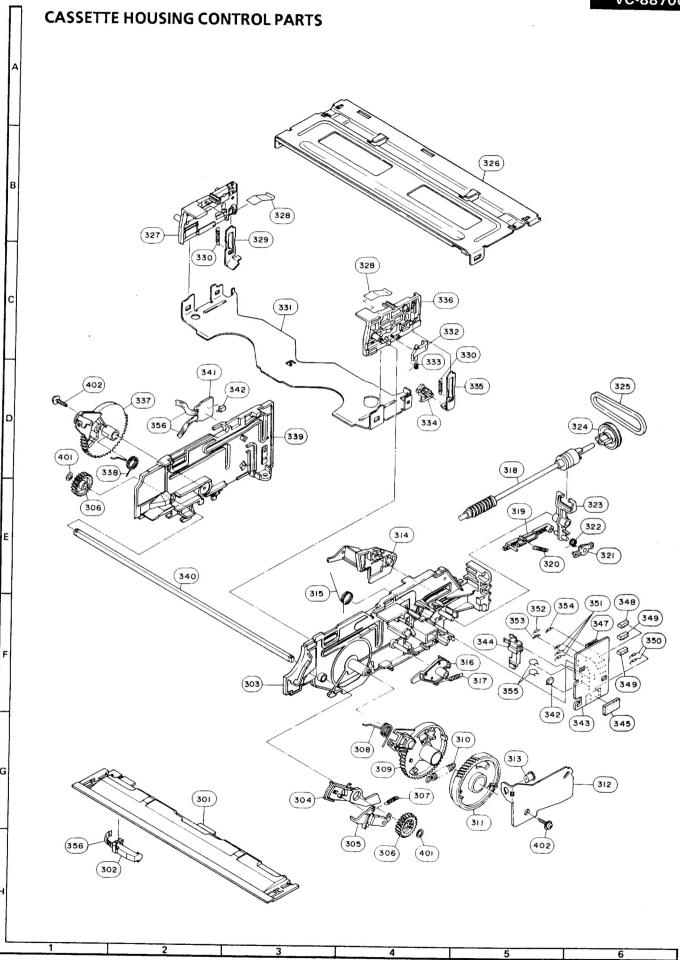
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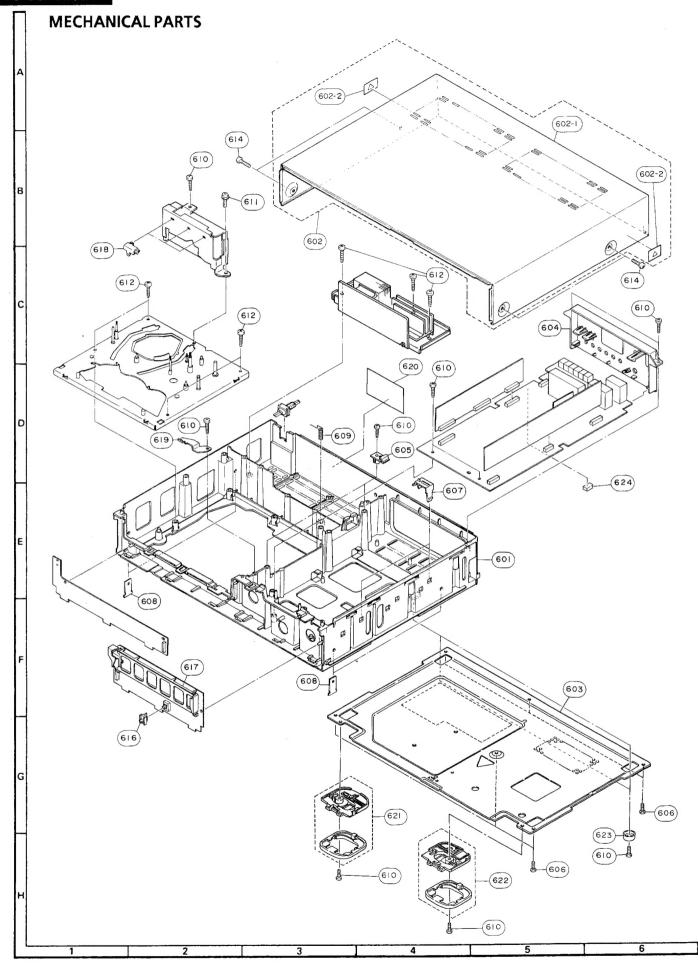
TLABM2016GEZZ Model Label (VC-H870U)

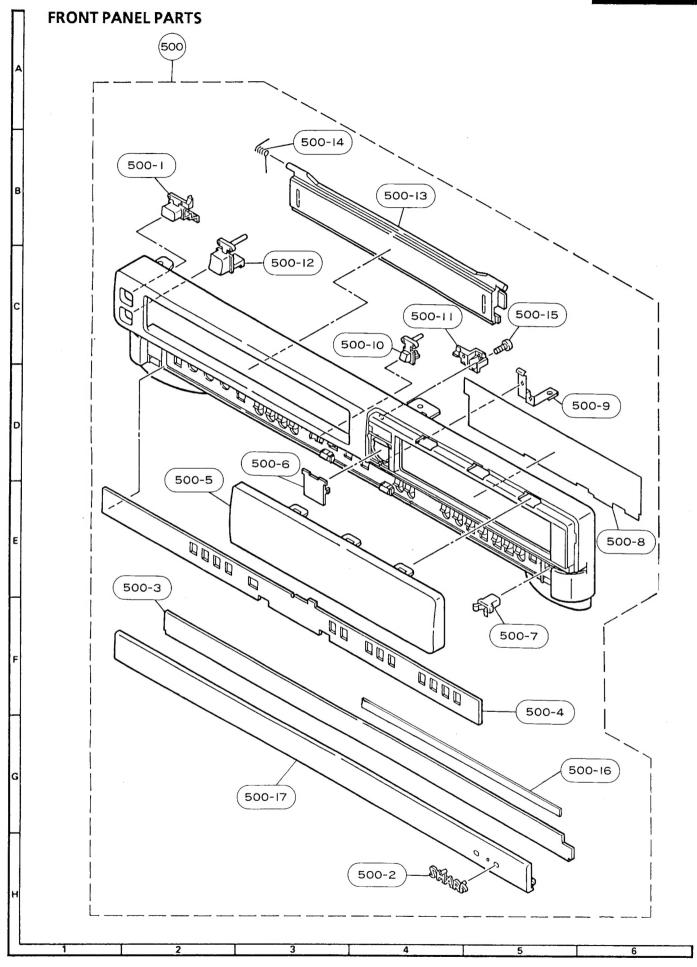
AA

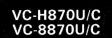
AA AC AF AF AF AF AF AB	500-3 500-4 500-5 500-6 500-7 500-8	LANGF9405GE00 HiNDP1760GESA HDECQ0597GESA GCOVA1425GEZZ PKAi-0002GEZZ PCOVU9157GESB	Door Support Angle Indication Plate, inside the door Decoration Plate, Front Remocon Cover Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AF AG AQ AC AD AE
AC AF AF AF AF AB	500-5 500-6 500-7 500-8	HINDP1760GESA  HDECQ0597GESA GCOVA1425GEZZ PKAI-0002GEZZ PCOVU9157GESB	Indication Plate, inside the door Decoration Plate, Front Remocon Cover Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AG AQ AC AD AE
AF AF AF AB	500-6 500-7 500-8	HDECQ0597GESA GCOVA1425GEZZ PKAi-0002GEZZ PCOVU9157GESB	door Decoration Plate, Front Remocon Cover Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AQ AC AD AE
AF AF AF	500-6 500-7 500-8	GCOVA1425GEZZ PKAi-0002GEZZ PCOVU9157GESB	Decoration Plate, Front Remocon Cover Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AC AD AE
AF AF AB	500-7 500-8	GCOVA1425GEZZ PKAi-0002GEZZ PCOVU9157GESB	Remocon Cover Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AC AD AE
AF AB	500-8	PKAi-0002GEZZ PCOVU9157GESB	Door Latch Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AD AE
АВ			Filter, Fluorescent Display Tube (VC-H870U/C) Filter, Fluorescent Display	AE
	500-8	PCOVU9157GESG	Tube (VC-H870U/C) Filter, Fluorescent Display	
AC	500-8	PCOVU9157GESG	Filter, Fluorescent Display	ΔF
			Tube (VC-8870U/C)	
	500-9	QEARP0306GEFW	Earth Plate	AC
	500-10	JBTN-2227GESA	Button, Reocrd	AA
	500-11	LHLDZ1665GEZZ	Door Catch (Right)	АВ
	500-12	JBTN-2309GESC	Button, Eject (VC-H870U/C)	AB
BB	500-12	JBTN-2309GESA	Button, Eject (VC-8870U/C)	AD
	500-13	HDECQ0710GESA	Cassette Cover	АН
BB			(VC-H870U/C)	
	500-13	HDECQ0710GESB	Cassette Cover (VC-8870U/C	)AH
	500-14	MSPRD0103GEFJ	Spring (for Cassette Cover)	AB
AB	500-15	XEBSD30P10000	Screw	AA
	II 500-16	TLABH0473GEZZ	Tuning Label	AA
AB			Door (VC-H870U/C)	AK
AB	500-17	GDORF1808GESA		AK
	ΔR	AB 500-16	AB 500-16 TLABH0473GEZZ 500-17 GDORF1808GESA	AB 500-16 TLABH0473GEZZ Tuning Label







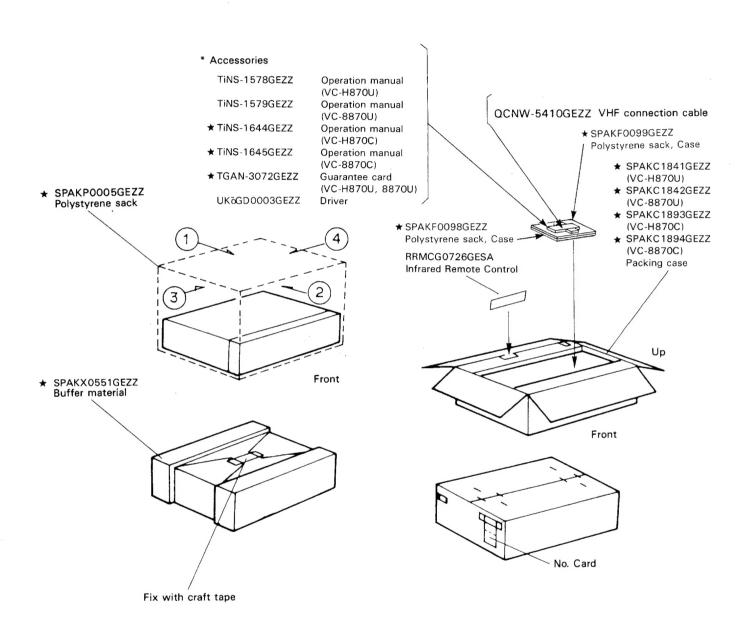




#### 9. PACKING OF THE SET

### · Setting positions of the Knobs

Channel (RF) 5 cm   Bide screen	Channel (RF)	3 ch	Blue screen	ON
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\* Not Replacement Items